CustomAir

Dual Wet Vacuum Pump

MC-201 FS (IHP) & MC-202 FS (2HP)

Installation, Operation & Care Manual

Table of Contents

This manual contains installation, operation, care, and repair instructions and user service information for the CustomAir® Dual Wet Vacuum Pump (MC-201 FS/MC-202 FS).

The Dual Wet Vacuum Pump is designed to provide trouble-free service when installed, operated, and cared for according to the procedures set forth in this manual.

⚠ WARNING

Do not modify this equipment. Modification will void the warranty and could result in serious injury.

Specifications

	MC-201 FS	MC-202 FS
Motor		
Power Rating:	1 HP	2 HP
Voltage:	208/230	208/230
Amps (each motor):	7.5/7.5	15/15
Cycle:	60 Hz.	
Phase:	Single	
Running Speed:	3450 RPM	
Max. Oper. Noise Level:	70-75 dB	
Vacuum		
Mercury Pull (Sealed Sys.):	Approx. 20-25" Hg. Adjust.	
One Pump Operation Usable CFM:	15	30
Use factor (Number of high-volume hoses open simultaneously):	1.5	3
Two Pump Operation Usable CFM:	30	60
Use factor (Number of high-volume hoses open simultaneously):	3	6
Gauge Accuracy:	ASME/ANSI B40.1 Grade B (+/- 3/2/3%)	
Dimensions		
Height:	23"	
Width:	24"	
Depth:	17-1/2"	

Shipping Weight:	175 lbs.	215 lbs.
Water Requirements		
Gallons Per Min. (per pump):	1/2	1

Approvals:

Certified to ANSI/AAMI ES60601-1:2005(R2012) and certified to CAN/CSA Standard C22.2 No. 60601-1:08, and comply with NFPA 99C level 3 vacuum requirements. They are manufactured in a FDA Registered ISO 13485:2003 certified facility.

Classification

- Type of protection against electric shock: Class 1 Equipment
- Degree of protection against the ingress of water: Ordinary
- Equipment not suitable for use in the presence of a flammable anesthetic mixture with air or with oxygen or nitrous oxide.
- Mode of operation: Continuous
- **Recommended Temperature ranges:**
  - Operating Temperature range within 10- 40º C/ 50-104º F
  - Operating Relative Humidity Range: 0-95%. No condensing moisture.
  - Operating Atmospheric pressure range: 63-105 kPa
  - Transport/storage temperature range within -40ºC to 70ºC/-40º to 158ºF
  - Relative humidity range for transportation and storage within 10% to 100%
  - Atmospheric pressure range for transportation and storage within 50 - 105 kPa

Explanation of Symbols used on Equipment:

= Attention, Consult Accompanying Documents

= Protective Earth Terminal

= Caution. Electrical Shock Hazard. Refer Servicing to Qualified Personnel

= Hot Surface

= European Certification

The authorized European representative is:
DentalEZ (GB) Ltd., Cleveland Way
Hemel Hempstead, Hertfordshire, HP2 7DY, UK

The Wet Vacuum Pump labels include safety symbols with special meanings	
This means there is more information available in this User Guide.	This notifies handlers that the box must remain upright at all times.
This notifies users to be aware of biohazardous materials that may be present.	Used to advise the operator to consult the accompanying documents.
This notifies handlers that this box should never be stacked.	This notifies handlers of the safe temperature range for the contents in box.
This warns handlers not to allow the box to be placed on an unlevel surface due to risk of tipping.	This notifies handlers of the safe humidity range of the contents in the box.

The following Pre-installation information will assist in making a quick, easy and quality installation. However, if there are any questions, contact a CustomAir technical service representative at **1-866-DTE-INFO**.

Site Requirements

Before the Dual Wet Vacuum Pump can be properly installed, the following utilities must be supplied:

Electrical

All electrical supply lines and control wiring should be supplied and installed by a licensed electrician according to local building codes. **The Dual Wet Vacuum Pump requires two separate circuits** (one for each pump motor) of the correct voltage for the system ordered. In addition to the thermal overload protection built into the motors, each circuit must be provided with a circuit breaker, time delay fuse or standard fuse. See the Motor Protection Chart below for recommended breaker or fuse amperage.

⚠ WARNING

Not for use in an oxygen rich environment. Large concentrations may cause a fire in the vacuum unit and may cause an exhaust hazard.

⚠ WARNING

To avoid risk of electric shock, this equipment must only be connected to a supply mains with protective earth.

⚠ WARNING

Electrician must provide a means to isolate the circuit electrically from the supply mains on all poles simultaneously.

Motor Protection Chart		
Protection Type (each motor)	**MC-201 FS 230V**	**MC-202 FS 230V**
Circuit Breaker	15 Amps	20 Amps
Time Delay Fuse	12 Amps	20 Amps
Standard Fuse	25 Amps	40 Amps

Water

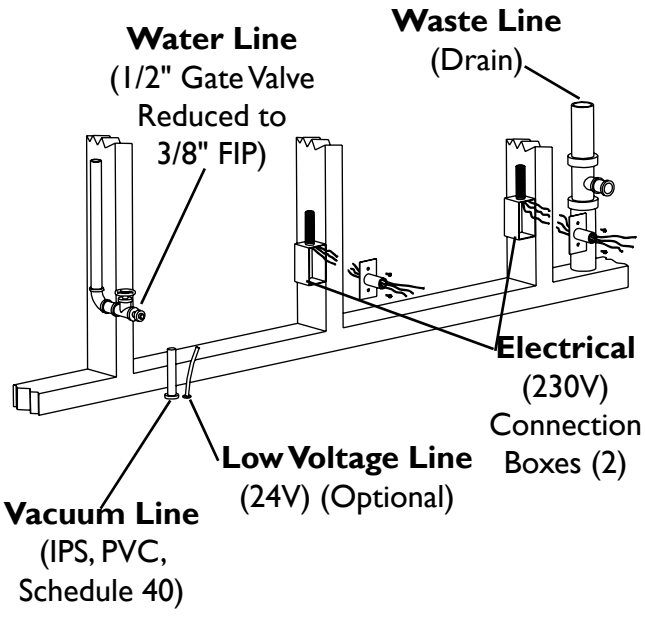
Water line must be installed by a plumber according to local building codes. Terminate water line in 1/2" FIP gate valve.

Waste

⚠ CAUTION

A free-flowing discharge system is required for proper operation of the vacuum system. The dual pump may leak at the anti-siphon valve if the discharge system is restricted. Ensure the vacuum system is installed and cleaned in accordance to the instructions in this manual.

Waste line must be installed by a plumber according to local building and health codes. For requirements, see Typical Installation Options, Page 6 and Waste Line, Page 8.



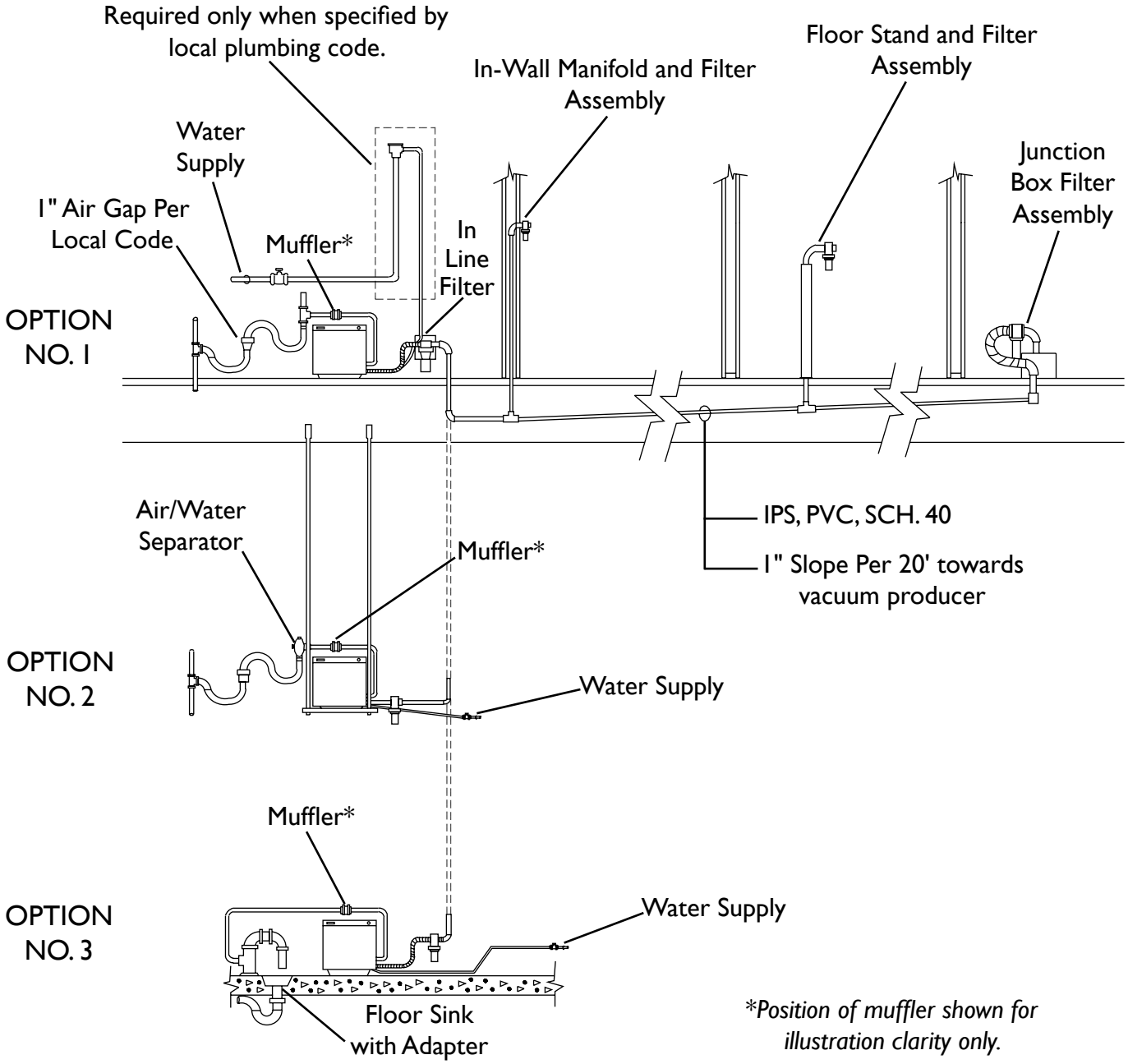
Low Voltage Control Line (Optional)

If remote low voltage is desired, a licensed electrician should install 18-3 thermostat wire for lighted switch or 18-2 thermostat wire for non-lighted switch from the pump location to the operatory switch located up to 150 feet away. If the operatory switch is over 150 feet away from the pump location, use 16-3 thermostat wire for lighted switch or 16-2 thermostat wire for non-lighted switch.

NOTICE

All vacuum systems must be installed according to local building and electrical codes.

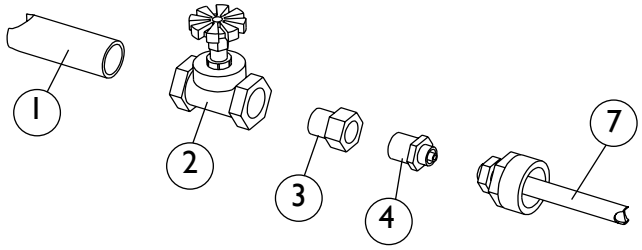
Typical Installation Options



*Position of muffler shown for illustration clarity only.

Water Supply Line

The water going to the unit acts as a pump sealant and cooling agent. When the vacuum pump is in operation, the water supply must be on at all times. The plumber supplies and installs a 1/2" gate valve on the water supply line. Connect the 3/8" nylon tubing and fittings, which are supplied with the unit, as illustrated.



No.	Qty.	Part No.	Description
1	1	*	Water Line
2	1	*	Valve, Gate, Brass, 1/2"
3	1	64516041	Bushing, Brass, 1/2" MIP x 3/8" FIP
4	1	64504067	Adapter, Brass, 3/8" MIP x 3/8" Tube
5	1	64610007	Sleeve, Compression, Brass, 3/8"
6	1	64579027	Nut, Brass, 3/8", Nylon Tube
7	4 ft.	64618046	Tube, Nylon, 3/8"

* Plumber Supplies

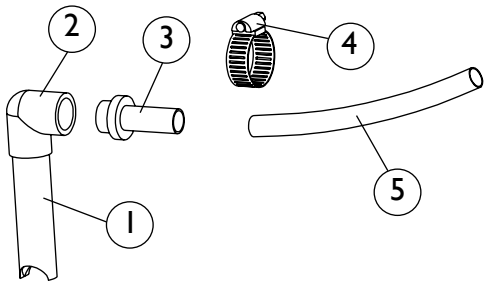
Vacuum Line

Vacuum lines must be installed by a local plumber according to local building codes. All vacuum lines and risers are recommended to be IPS, PVC, SCH. 40. Type "M" copper should be used if local code does not allow the use of PVC.

Care should be taken to slope the lines 1" for every 20' of run toward the vacuum pump(s). This allows waste and liquids to flow with gravity, contributing to the efficiency of the vacuum system.

Make all connections using long radius sweep fittings. To promote unrestricted flow of air and waste liquids through the vacuum lines, directional flow connections should be used.

Using 45° elbows for turns or avoiding obstructions is best; however, do not make a trap in the line, doing so will decrease the efficiency of the system.



All elbows and tees should be sized for the main line and sized down with bushing reducers to accommodate smaller lines.

Avoid sagging lines, which cause the formation of traps in the system and prevent good air and waste liquid flow.

Connect the evacuation system to the vacuum line using the hose and fittings supplied in the installation kit. The vacuum line can be installed from the right or left side of the cabinet.

No.	Qty.	Part No.	Description
1		*	Vacuum Line, IPS, PVC, SCH. 40
2		*	Elbow, IPS, PVC, SCH. 40
3	1	64568153	Adapter, PVC 1" MIP x 1-1/2" Shank
4	1	64527004	Clamp, 1-1/2" Hose
5	6 ft.	64562019	Hose, 1-1/2"

* Plumber Supplies

Waste Line

The waste line carries water and liquid waste from the operatory to the building's sewer system.

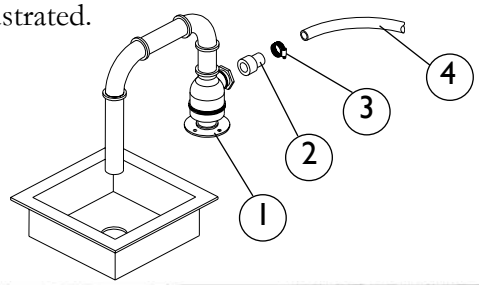
The waste line should follow the most direct path to the sewer connection with a minimum of bends and elevations, and must be installed according to local building and plumbing codes.

The waste line can be installed from the right or left side of the cabinet.

The exhaust connection should be made by either of two methods, floor sink connection or direct connection to "P" trap, depending on local code and building facilities.

FLOOR SINK CONNECTION

Use floor sink adapter SA-200, Part No. 6-4504-013. Install as illustrated.



No.	Qty.	Part No.	Description
1	1	*	Adapter, PVC, Floor Sink, 1" Barbed Insert
2	1	64568153	Adapter, PVC, 1" MIP x 1-1/2" Shank
3	1	64527003	Clamp, Stainless Steel, 1-1/2"
4	6 ft.	64562019	Hose, Exhaust, 1-1/2"

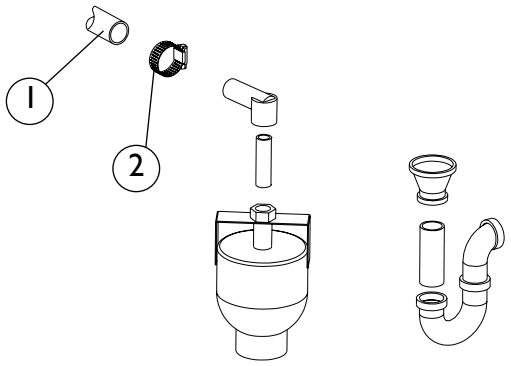
* Plumber Supplies

NOTICE

IMPORTANT: No part of the waste line should be more than three (3) feet above the level of the waste connection on the vacuum pump.

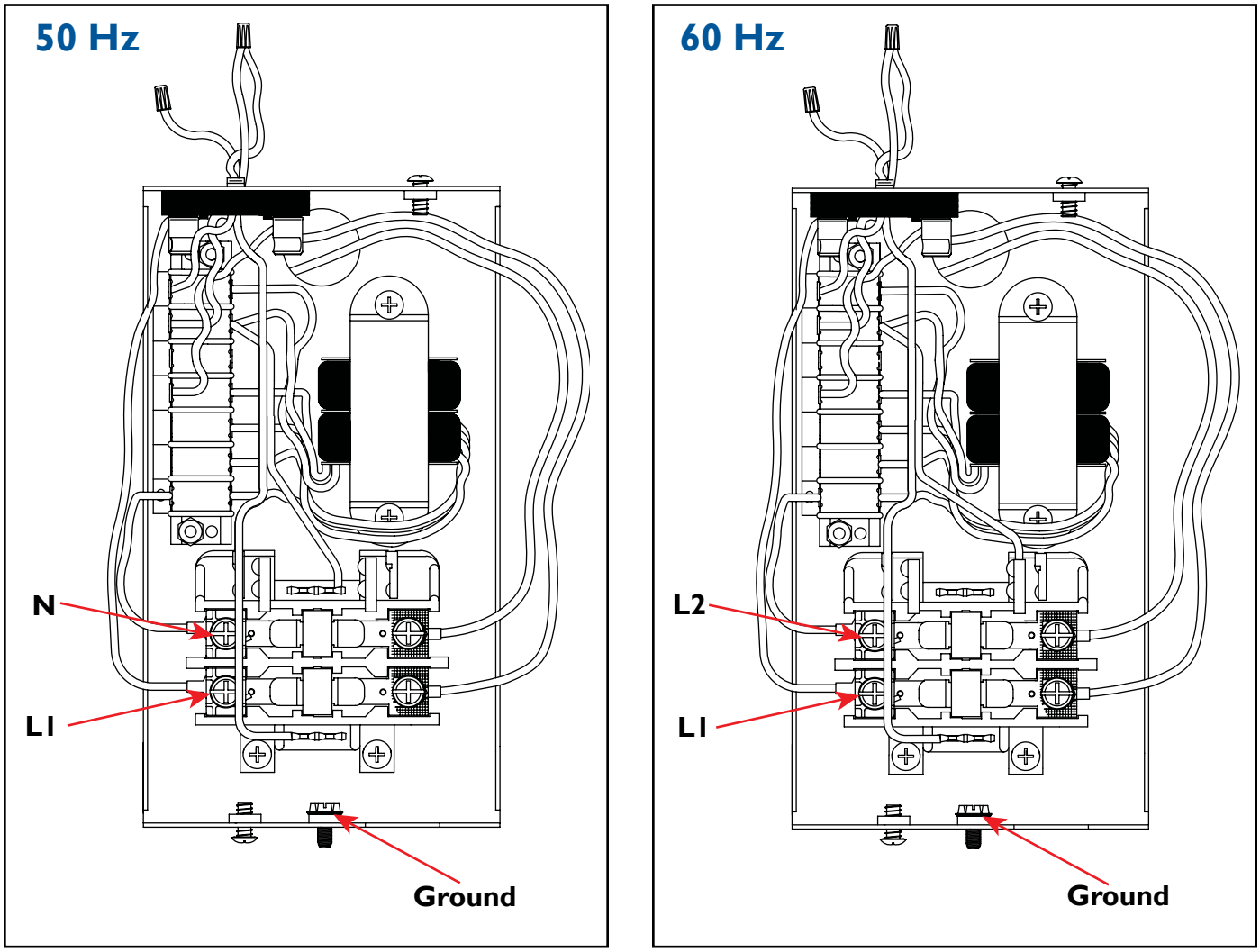
DIRECT CONNECTION TO "P" TRAP

Use "P" trap-air gap, if required by local code. Install as illustrated.



No.	Qty.	Part No.	Description
1	6 ft.	64562019	Hose, Exhaust, 1-1/2"
2	1	64527003	Clamp, Stainless Steel, 1-1/2"
3	1	*	Elbow 1-1/2"
4	1	*	Nipple, 1-1/2"
5	1	*	Adapter, Air Gap, 2"
6	1	*	Reducer, Bell, 2" x 1-1/2"
7	1	*	Nipple, 1-1/2" x Close
8	1	*	Trap, "P", 1-1/2"

Electrical Connection



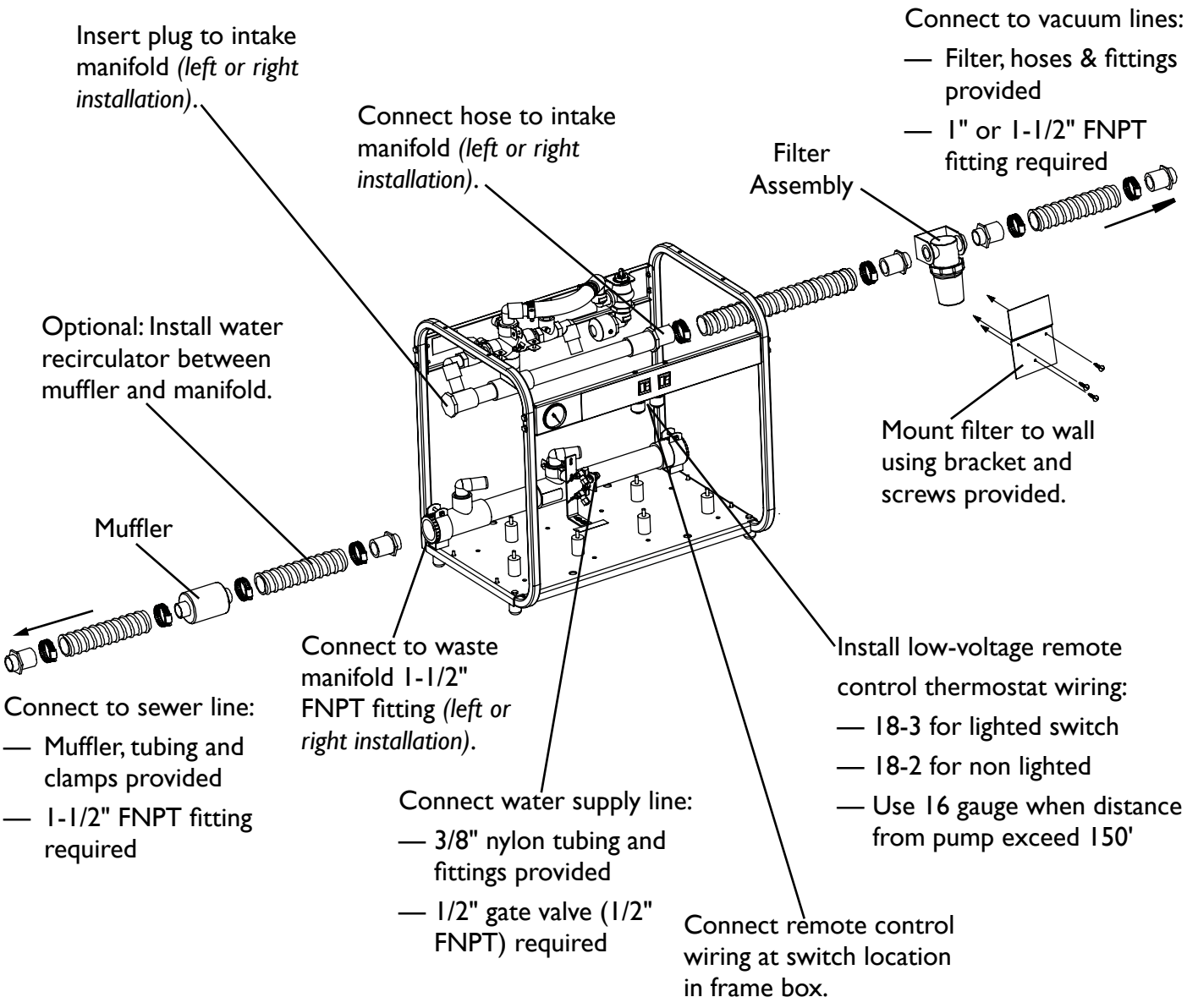
Complete the electrical hook-up per the electrical code to L1/L2 and ground as shown for the 60 Hz models. For 50 Hz units, connect mains supply to Neutral, L1 and Ground as shown.

Intake/Exhaust Hose Connections

Evaluate the installation site and determine which side the various hoses will enter the pump frame and the location for the water supply connector.

Place the hoses on their appropriate manifold hose adapters and secure them using the hose clamps.

Complete the water supply hook-up using the poly flow tubing and fittings supplied in the installation kit.



Remote Low-Voltage Switch Control

⚠ WARNING

Before proceeding with any electrical installation, comply with and maintain all applicable local electrical code(s) and regulations.

NOTICE

All wiring between the main control box and equipment should be Class B, low-voltage. In most cases, a conduit is not required when using this type of wiring.

IMPORTANT NOTE: *If not using a DentalEZ Master Control Panel Kit, proceed as follows:*

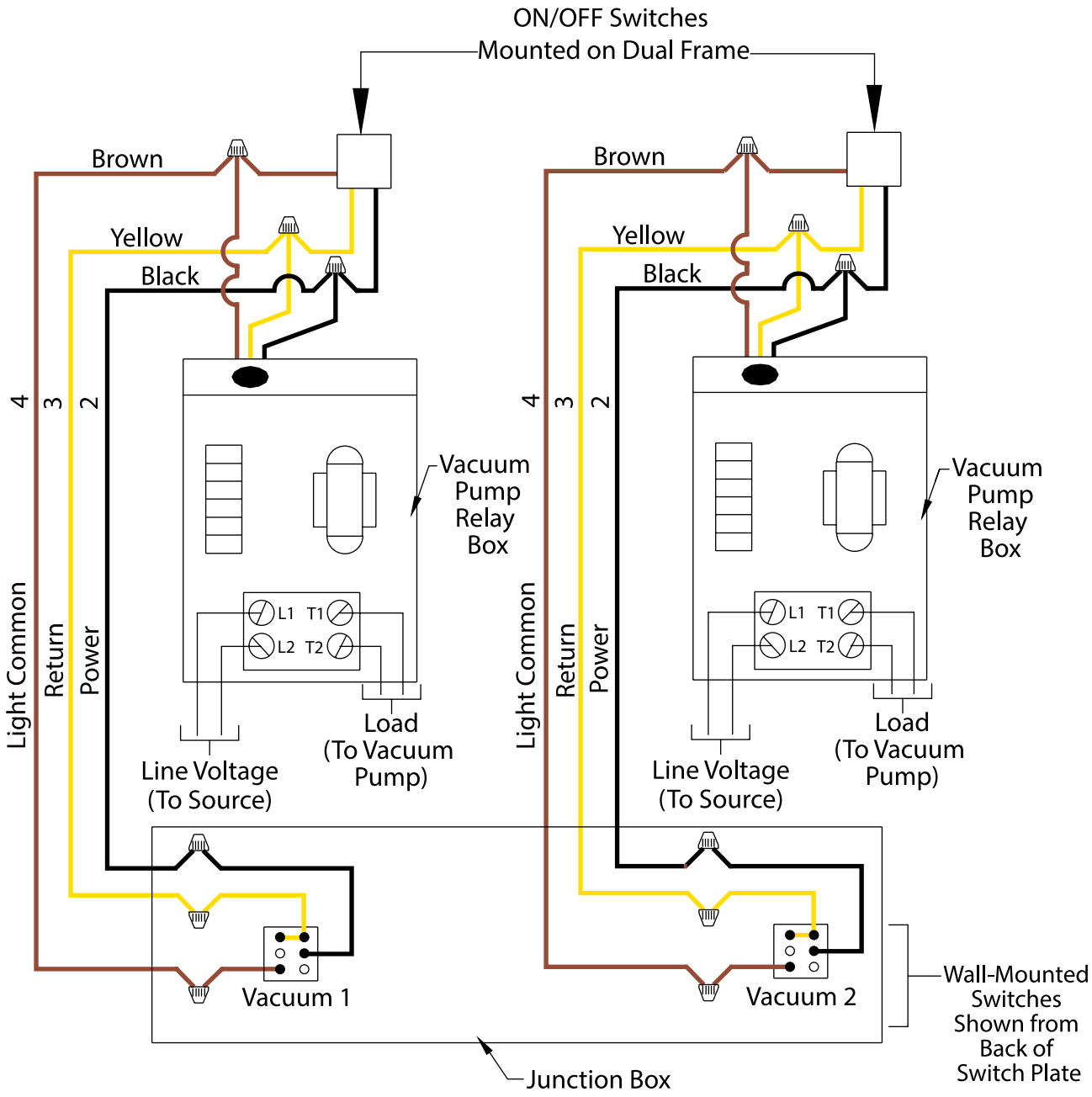
1. Position the master switch in the desired location.
2. Run the appropriate wires to their respective equipment location. *(See wiring chart below.)*
3. Connect wires according to the wiring diagrams on the next two pages.

WIRING CHART

Model No.	No. of Wires	Wire Under 150 ft.	Wire Over 150 ft.
CV-101	3	18 AWG	16 AWG
CV-102	3	18 AWG	16 AWG
DV-301	3	18 AWG	16 AWG
DV-302	3	18 AWG	16 AWG
MC-201	6	18 AWG	16 AWG
MC-202	6	18 AWG	16 AWG
Air Compressor	3	18 AWG	16 AWG
MWCV Solenoid Valve	2	18 AWG	16 AWG
MWCV Transformer	2	18 AWG	16 AWG

Two Switch, Dual Vacuum System

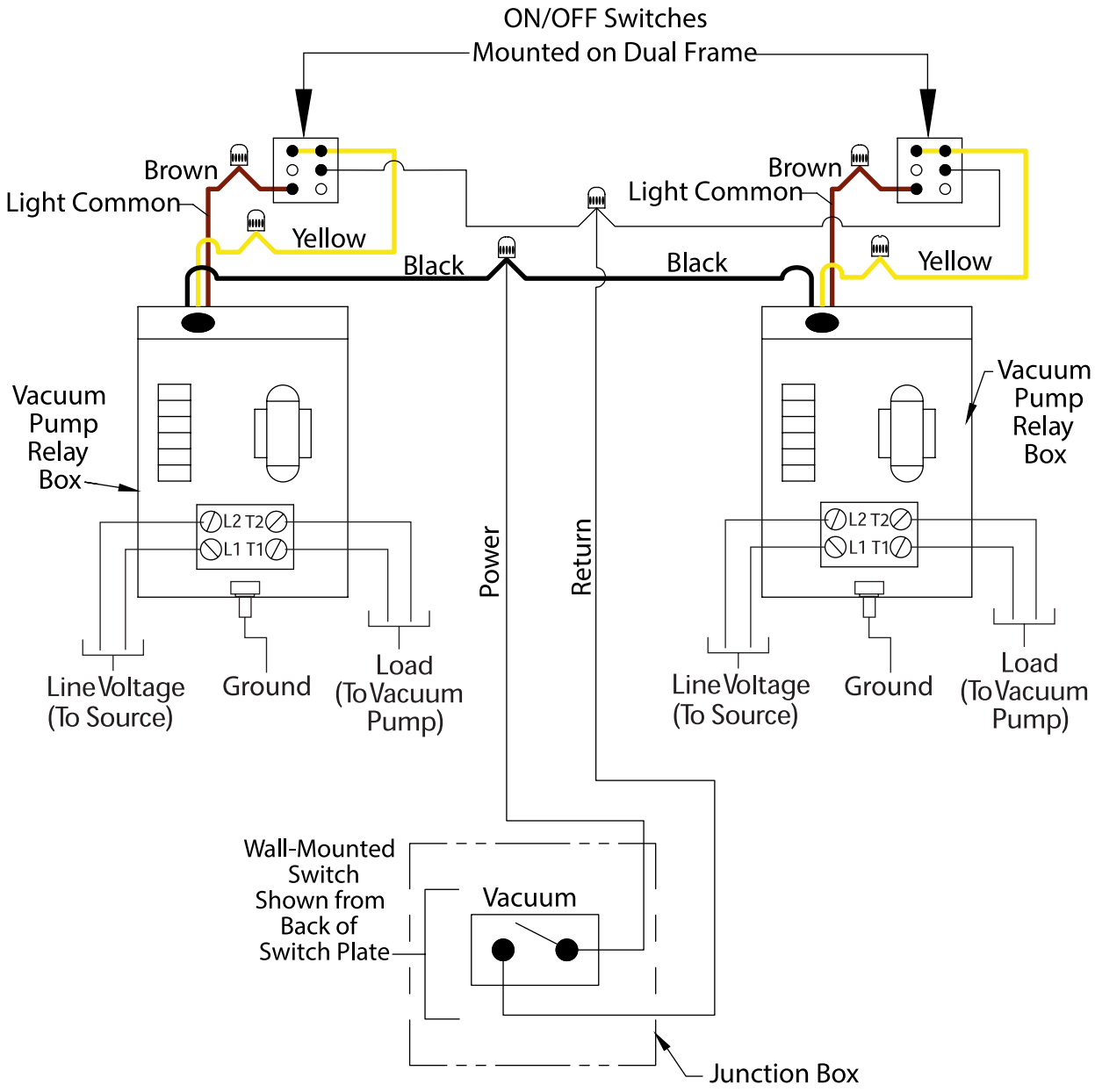
IMPORTANT NOTE: *Refer to wiring chart on Page 11 for length and gauge of wire.*



NOTE: *REFERENCE YOUR MASTER CONTROL PANEL INSTRUCTIONS.*

One Switch, Dual Vacuum System

IMPORTANT NOTE: *Refer to wiring chart on Page 11 for length and gauge of wire.*



General Operation

CustomAir® vacuum pumps are designed to provide a vacuum source for use by dental professionals in the dental operatory. The main purpose of the vacuum is to evacuate the oral cavity.

The Dual Wet Vacuum Pump can be operated from the operatory using an optional low-voltage conversion kit and low-voltage switches making a convenient way to turn the pumps on or off as needed, plus saving water and electricity.

In some installations, where two or more doctors are using the vacuum system, it may be necessary to leave the evacuator on throughout the working day. The pumps are designed to handle heavy work loads and are rated for continuous operation. If the evacuator operates for extended periods of time, proper ventilation is important.

Installations in small, confined areas should be supplied with a ventilation system capable of keeping the air temperature around the pump at 40ºC/104ºF.

Maintenance Schedule

⚠ WARNING

Prior to performing any maintenance, proper precautions should be taken to reduce the possibility of contact with infectious substances.

A minimum amount of maintenance is required to keep the Dual Wet Vacuum Pump in top running condition. The motor and pump assemblies require no lubrication. For best performance results, adhere to the following maintenance schedule:

Daily Maintenance

Flush Vacuum Plumbing System

Before the system is turned off at the end of the day, it is recommended that the hoses in the operatory be flushed with fresh water and vacuum system cleaner.

SlugBuster™ cleaner is recommended for the Dual Wet Vacuum Pump.

⚠ CAUTION

Use of detergent-based or foaming-type solutions will greatly restrict vacuum performance and void the warranty.

When used daily as directed, SlugBuster will keep the system sanitary and fresh smelling. SlugBuster dissolves organic materials, such as blood and tissue, before they clog the vacuum lines. Its unique enzyme formula neutralizes odors within the evacuator system. SlugBuster is also ideal for cleaning organic material from surgical instruments prior to autoclave or cold sterilization.

NOTICE

SlugBuster is available in powder and liquid forms, which can be ordered through any authorized DentalEZ dealer.

SlugBuster user directions:

Add one (1) ounce SlugBuster to one (1) quart of water. Stir until completely dissolved. *One quart of solution is enough to clean four (4) hoses.*

Evacuate approximately one (1) quart of SlugBuster solution through all hoses in each operatory.

Turn Off Water Supply

NOTICE

IMPORTANT: At the end of each working day, turn off the water supply to the unit by closing the gate valve on the water supply line. Or, if an optional remote control panel is installed, push the water button to the OFF position. Then close the gate valve on the water supply line.

NOTE: *Although, the water supply to the vacuum system is normally turned off electrically when the system is turned off, it is possible that a solenoid valve may malfunction allowing water to flow through the valves and into the vacuum system.*

⚠ WARNING

Before starting cleaning procedures, make certain to put on eye protection, a mask and puncture-resistant nitrile gloves.

Shutdown Procedure

To terminate operation of the water ring pump press the designated switch on the low voltage panel or use the rocker type switch on the front panel located on the frame of the dual pump unit. For maintenance or any physical interaction with the water ring pump or associated circuitry disable the unit using the local disconnect or wall panel breaker for electrical isolation. Utilization of a lock-out/tag-out procedure is recommended for safety.

Weekly Maintenance

Clean In-Line Filter

Turn **OFF** the pump motors.

Carefully unscrew the lower bowl from the filter top and lift out the screen.

Using water, flush the bowl assembly and any contaminated sediment.

Submerge the screen/bowl assembly into a high-level chemical disinfectant solution. *Follow the disinfectant manufacturer's recommendation for time interval required to achieve disinfection.*

Remove the screen/bowl assembly from the disinfectant solution and rinse using tap water.

Properly dispose of the contaminated sediment and disinfectant solution waste.

Replace the screen and make sure the gasket is in place before replacing the bowl.

Check all connecting vacuum, waste and water lines for tightness.

Inspect Operatory Filters

Check and clean all operatory and secondary filters weekly. *Follow the equipment manufacturer's recommendations.*

Inspect Vacuum System

Check the system weekly for water leaks and loose or broken connections.

Monthly Maintenance

Check Vacuum Level

The vacuum level of the CustomAir Dual Wet Vacuum Pump is preset at the factory.

Recommended Operating Vacuum Levels:
10" Hg. General Dentistry
19" Hg. Surgery

The pressure gauge will indicate the vacuum level provided by the pump. If it becomes necessary to adjust this setting, the following steps can be taken:

NOTE: *Turn On one pump — vacuum level adjustments are made with only one pump operative.*

Turn the lock nut counterclockwise to loosen.

For greater vacuum level, turn the screw clockwise; for less vacuum level, turn screw counterclockwise.

Set to desired vacuum level and tighten locknut.

NOTE: *The evacuator should be left* **ON** *when setting the vacuum level. Also, make sure all hoses in the operatory are closed.*

Cleaning Instructions

1. Always disconnect the power from the equipment prior to cleaning.
2. Some parts/components on the pump get hot during operation. Provide the equipment ample time to cool prior to cleaning.
3. All components can be safely wiped down with a damp cloth, wet with water. We do not recommend using any cleaners or harsh chemicals to clean this equipment since their potentially harmful effects have not been evaluated.
4. Do not heavily wet electrical components
5. Allow equipment to air dry or dry with clean, soft cloth.

Water Recirculator Cleaner Instruction

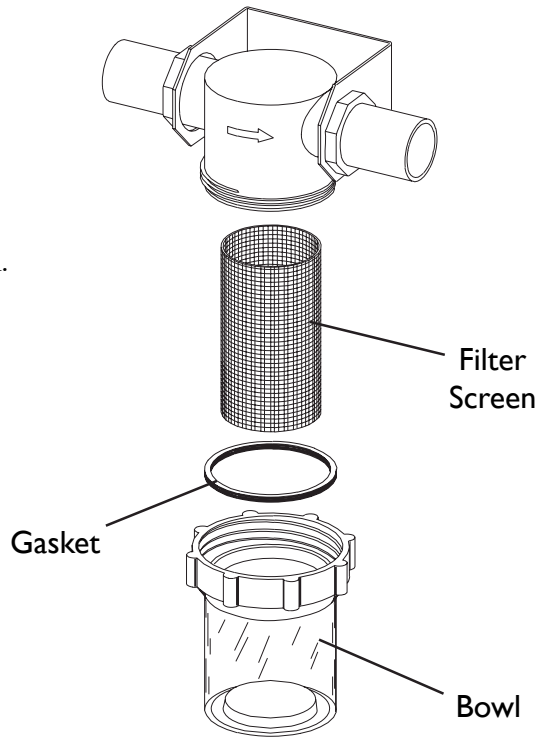
NOTICE

Failure to use the water recirculator cleaner as directed (sample included with recirculator) will **VOID** the manufacturers warranty!

(Reorder PN: 64568129)

NOTE: *This procedure should be performed once or twice a month depending on work load.*

1. Turn the vacuum pump off.
2. Remove the lower bowl of the filter at the pump location.
3. Separate and clean the filter screen, gasket and bowl.
4. Re-insect the gasket and screen into the bowl. Then empty the contents of one recycler cleaner package into the bottom of the bowl.
5. Carefully replace the bowl assembly back into the filter head at the pump location.
6. Turn the pump ON and operate normally.



Service Instruction

The following troubleshooting charts should be used when attempting to isolate CustomAir Dual Wet Vacuum Pump operational problems.

If the problem is not addressed in the trouble shooting chart or cannot be isolated by performing the suggested procedures, contact your local DentalEZ full-service dealership.

Be prepared to supply the following product information:

- Model Name _____
- Model Number _____
- Serial Number _____
- Installation Date _____

Vacuum Pump

Symptom	Possible Cause(s)	Solution
Pump will not run	Check all wires for loose or broken connections. Check fuse. Check low voltage leads *(yellow and black wires)* for 24 volts.	If voltage is not present, replace the transformer or fuse. *(Also see Electrical Problems Chart.)*
	Turn power on and off watching to see if relay breaker bar operates properly.	If relay not operating properly, and assuming all other parts are good, replace the relay. *(Also see Electrical Problems Chart.)*
	Test solenoid valve by loosening brass nut on right side. If water flows out with power on, turn power off. Water flow should stop. **Caution: Do not** operate the pump for an extended time, because running the pump without water could cause internal damage.	If water flow does not stop with power off, replace the solenoid valve.
Motor stops or will not start	Circuit breaker, main cut-off and low-voltage operatory switches are in the **OFF** position.	Place switches in **ON** position.
	Unit is not plugged in.	Plug in unit.
	Loose or broken wires.	Tighten, repair or replace wires.
	Motor hums indicating a bad capacitor.	Replace capacitor.
	Tight or noisy motor.	Check bearings. Make sure pump is properly shimmed to the motor. Or, remove any debris in the pump.
	Motor is overheating.	Make sure the vacuum relief valve is adjusted properly and the motor has sufficient ventilation and water supply. Check for low line voltage.

Vacuum Pump (Continued)

Symptom	Possible Cause(s)	Solution
Low or no vacuum	Dirty filter	Clean operatory and secondary filters if necessary.
	Water control assembly clogged not allowing water to go through pump.	Turn pump **OFF** immediately to prevent internal damage. Then unclog water control assembly.
	Loose or broken vacuum line connections.	Tighten, repair or replace vacuum line connections.
	Swing check valves clogged allowing pump to suction through the other pump.	Take off the top of the valve and, if possible, remove debris. Otherwise, the valve should be replaced.
	Pump is worn out.	Refer to pump repair section.
	Insufficient water supply.	Check supply where it connects to the cabinet. Then, check the water control valve. The water control solenoid valve opens when the pump is turned on. Check this function by disconnecting the water line that enters the vacuum housing and by holding a container under the valve. Then, turn on the pump. There should be a steady stream of water. **CAUTION: DO NOT** LEAVE THE PUMP RUNNING WITHOUT WATER! If there is no water flow, replace the water control solenoid valve.

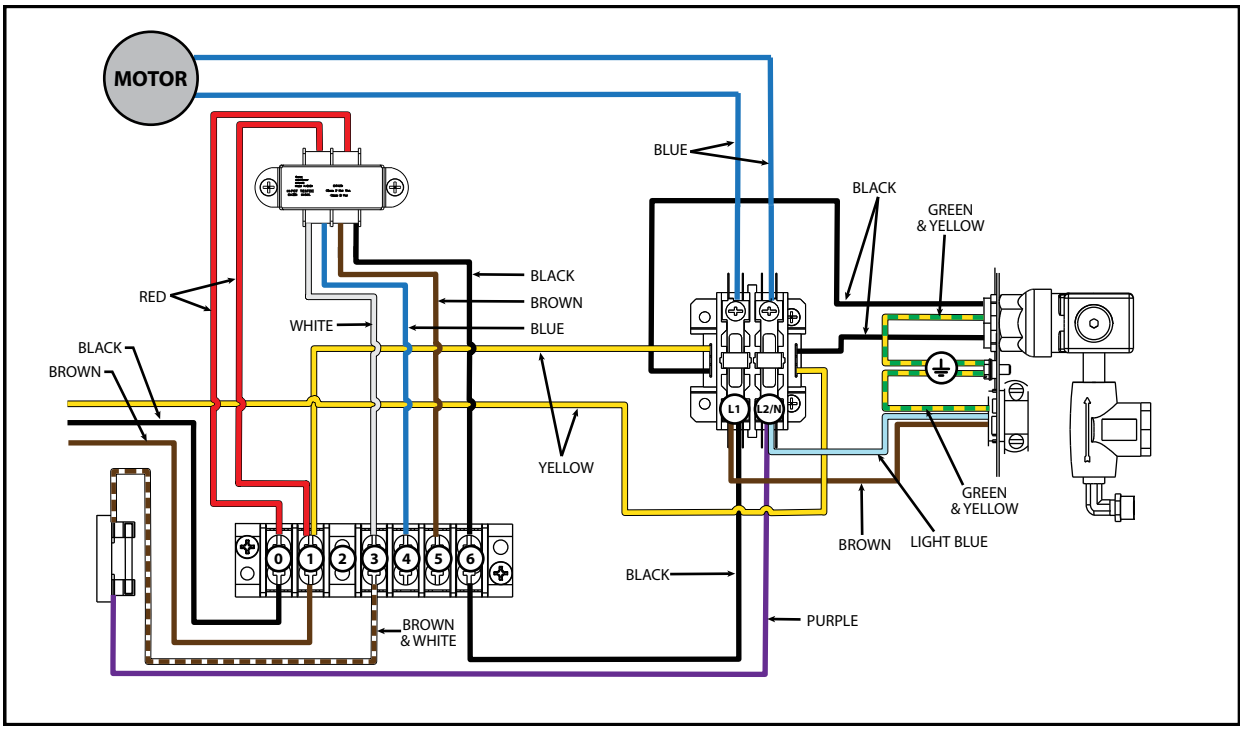
Electrical System

Symptom	Possible Cause(s)	Solution
Pump not running because of suspect electrical problem	Main power supply has blown fuse or circuit breaker.	Replace blown fuse or reset circuit breaker.
	Power not reaching pump or incorrect voltage.	Check connection box on the side of the dual cabinet to verify power is reaching the pump and main power supply is the correct voltage.
	Blown fuse in the control box.	Replace the fuse with the same rated capacity as the one from the factory.
	Loose connections inside the control box.	Remove the control box cover and visually inspect for loose connections. *(Refer to the schematic inside the control box cover for the components and wiring scheme for that particular box.)*

Electrical System (Continued)

Symptom	Possible Cause(s)	Solution
Motor does not start by switch	Defective transformer or coil in the relay.	Using a non-conductive device, push in the tabs on the relay to determine if the motor will start. Then using electrical test equipment, verify the voltage coming out of the secondary side of the transformer. If it is less than 21V, replace the transformer. If it is more than 21V, replace the relay.

Relay Box



Fuse Replacement

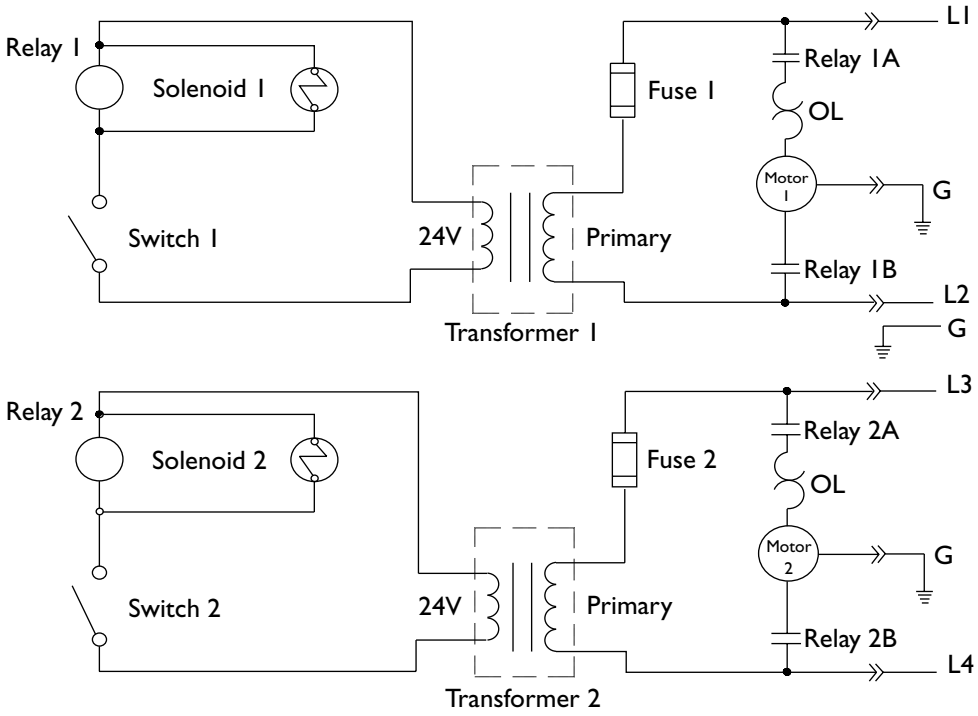
230 Volt Pump

Fuse replacement: Use BUSS MDL or MDQ 15/100 A, Littlefuse 313 15/100 A Slo-blo.

⚠ WARNING

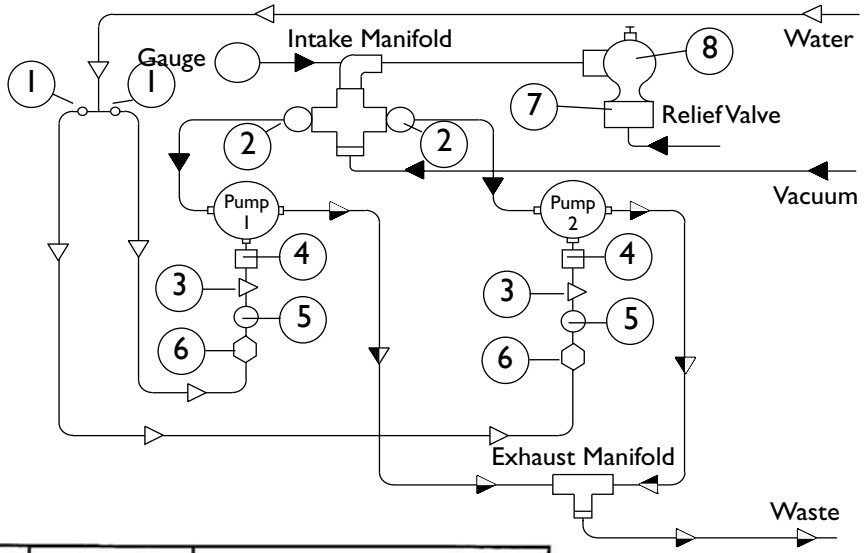
For continued protection against fire hazard: Correct fuse must be used.

Wiring Schematic



The Dual Wet Vacuum electrical control system is a low-voltage (24V) circuit, designed to provide two totally independent control systems for each pump unit. This system also provides automatic control of the water supply system for each pump. The wiring schematic shows for electrical rough-in. *(Refer to the Installation section of this manual.) (See Pages 3 and 4 for further information on rough-in and final hook-up locations.)*

Air/Water Flow Circulation Diagram



The circulation diagram shows the relationship of all the major assemblies to the total system. All connecting lines are marked with a symbol to indicate their function: vacuum line, water line or waste line. The assemblies are individually broken down and further explained in other sections of this manual.

No.	Qty.	Part No.	Description
1	2	64622012	Valve, Water Shutoff
2	2	64568191	Valve, Swing Check
3	2	64622011A	Valve, Anti-Siphon
4A	2	64568192	Valve, Flow Regulator--1 HP
4B	2	64622010	Valve, Flow Regulator--2 HP

No.	Qty.	Part No.	Description
5	2	64568156	Valve, Solenoid (Only)
6	2	64568135	Filter, Water
7	1	64568159	Muffler, Vacuum Relief
8	1	64622001	Valve, Vacuum Relief

Pump Removal

If the motor does not start after checking through the troubleshooting charts, the motor may be defective. If the pump must be removed for factory repair or replacement, perform the following steps:

1. Unplug the electrical supply cord.
2. Using the manual valve, turn **OFF** the water supply.
3. Disconnect the water line to the pump being removed.
4. Disconnect the waste and input lines from the pump being removed and cap off the lines using the closure plugs provided.
5. Disconnect the low voltage wires from the remove switch circuit.
6. Remove the wing nuts.

Vacuum Pump System Repair Procedure

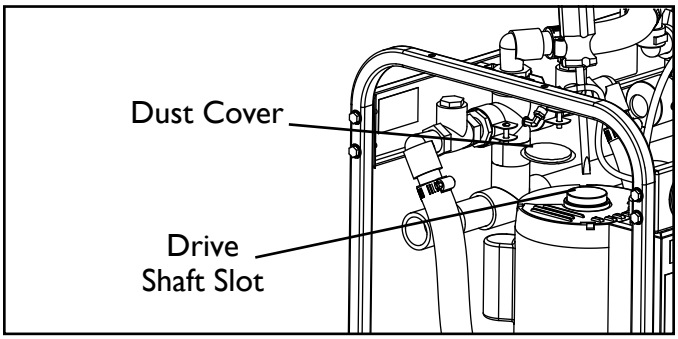
Tools Required:

- Wire Stripper/Crimper
- 1/4", 5/16", 11/32" and 3/8" Nut Driver
- 7/16", 1/2", 9/16" and 15/16" Open-end Wrench
- 1-3/4" Socket and Torque Wrench
- 15/16" Socket with Ratchet
- Hammer
- Flat-blade Screwdriver
- Wire Cutter
- Needle-nose Pliers
- Channel-lock Pliers
- Paint Scraper
- Pump Motor Holding Fixture: DTE# 64546001
- Pop Riveter
- Bench Vise
- Bearing Seal Lubricant
- Red Loctite/Pipe Sealant: Item# 57141

Test Procedure — Diagnostic

Determine if the required repair procedure is electrical or mechanical.

1. **Disconnect** the pump electrical cords from the receptacles.
2. At the needle valves, turn **OFF** the main water supply to the cabinet.
3. Remove the dust cover located at the top center of the motor.

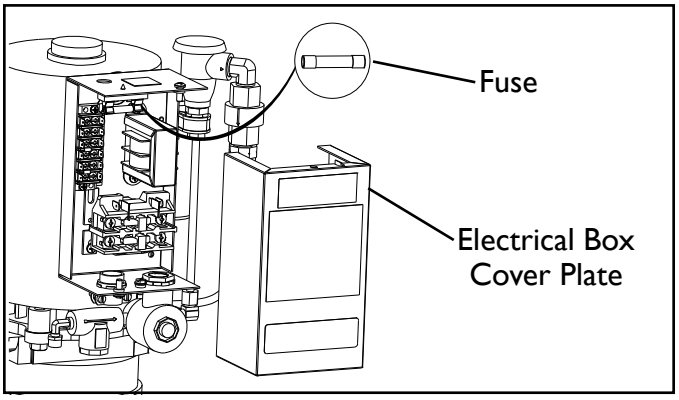


4. Using a flat-blade screwdriver, engage the slot in the drive shaft and rotate the shaft to check for free movement:
   - If the shaft moves smoothly, proceed to **Electrical Box Removal**.
   - If the shaft is difficult to turn or is jammed, proceed to **Pump Disassembly**.

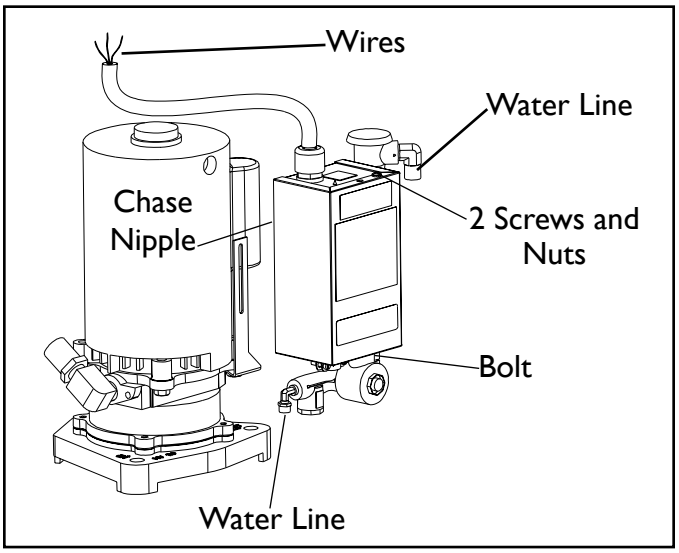
Electrical Box Removal

NOTE: *Most electrical repairs can be performed without removing the pump from the cabinet.*

1. Remove the electrical box cover plate.
2. Check the wire leads to the motor for breaks or bad connections.



3. Check the fuse and check for loose or broken wires in the electrical box.
4. Disconnect the wires from behind the face-plate of the cabinet and pull through the box.
5. Remove the two water lines from the water manifold.



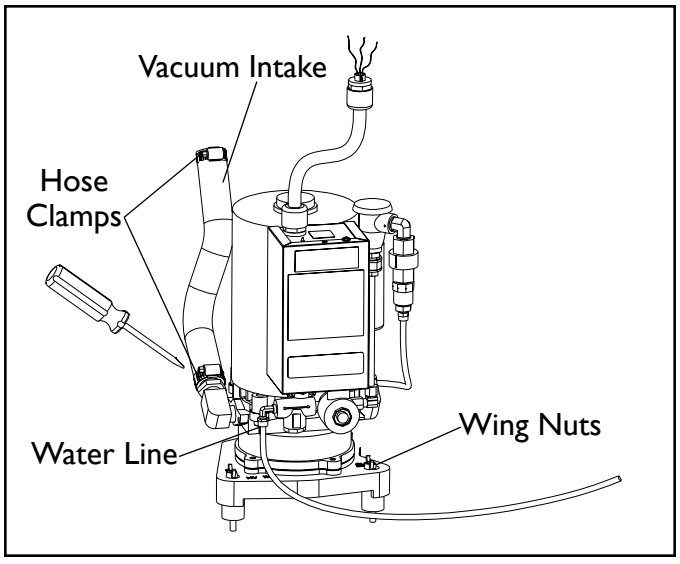
6. Remove the bolt from the bottom of the box where the bracket is attached.
7. Remove the two screws and nuts from the terminal board located at the top of the electrical box.
8. Remove the chase nipple from inside the box where it screws to the motor.

Pump Disassembly

1. Remove the motor cover plate *(top of motor)*.
2. Remove the front plate from the cabinet.
3. Remove the nut from the vacuum relief valve.
4. Disconnect the three electrical box wires from the switch located behind the faceplate of the cabinet.

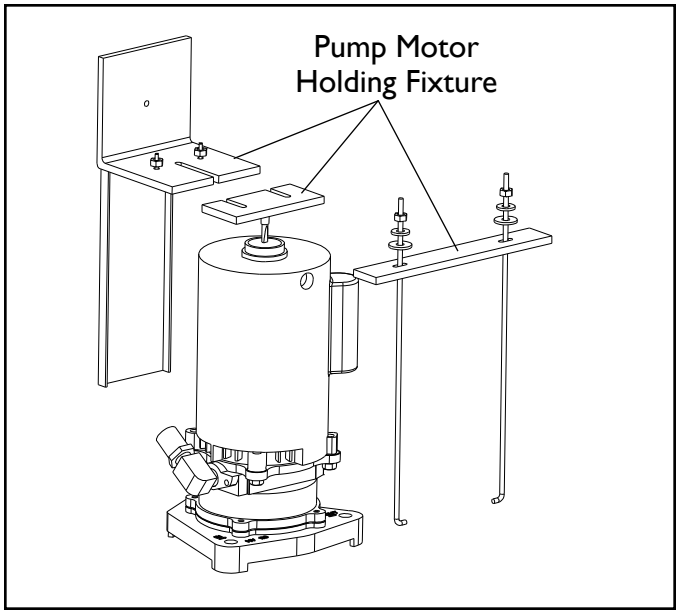
Motor Pump Assembly Removal

1. Disconnect the pump's vacuum and exhaust lines and install line closure plugs.
2. Disconnect the pump's water line.

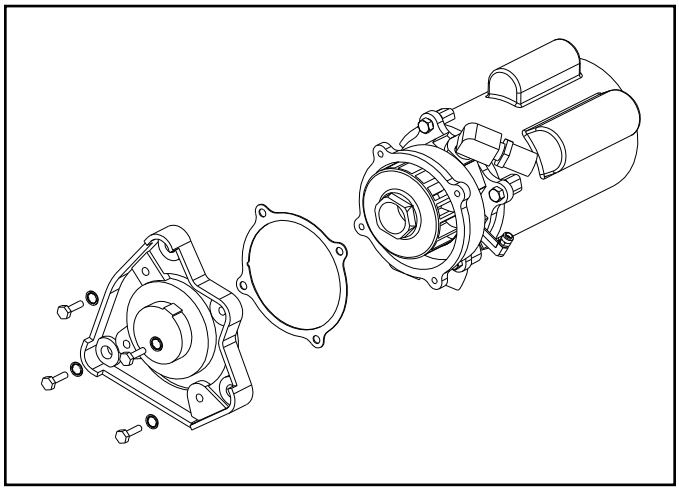


3. Shut **OFF** the valve at the water control manifold.
4. Remove the wing nuts from the pump's base. *(four nuts - 2 HP pump; three nuts - 1 HP pump)*

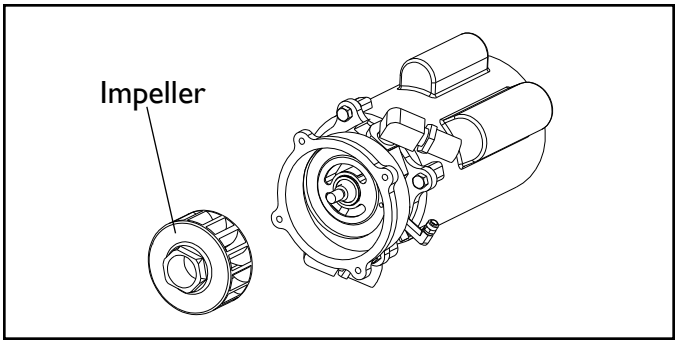
5. Disconnect the two motor wire leads from the electrical terminal.



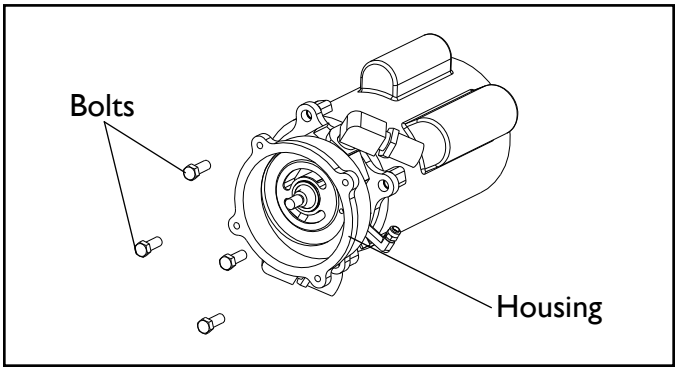
6. Mount the motor in the pump motor holding fixture *(DTE# 64546001)* by aligning the slot in the motor's shaft to the holding blade. Then connect the hold down brackets and tighten so the motor will not rotate in the fixture.



7. Take off the base by Removing the bolts that secure it to the housing. Then inspect the base for excessive scoring or side wear.



8. Remove the impeller by unscrewing counterclockwise. Then inspect the impeller for any pitting or scoring.



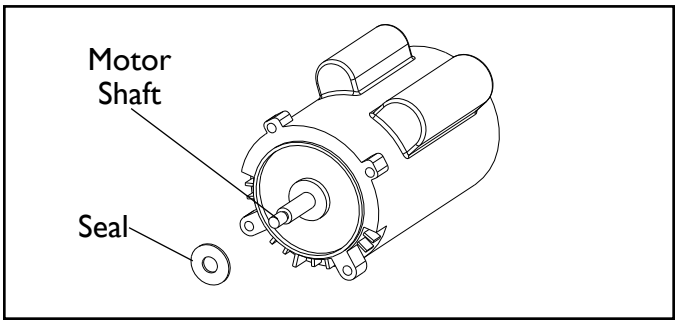
9. Remove the housing bolts and take off the housing by pulling it off the shaft.

10. Remove the water seal spring assembly.

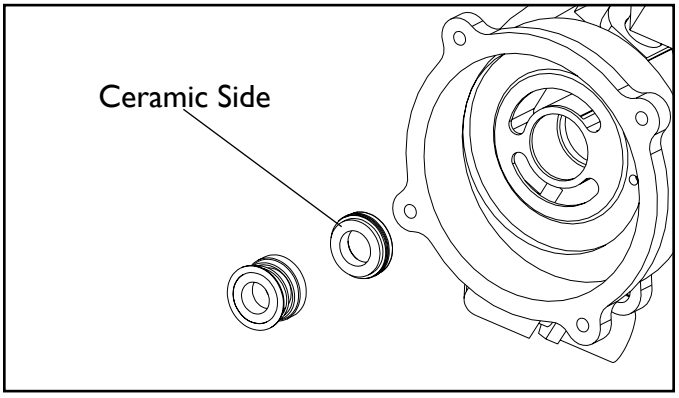
11. Inspect the housing for pitting or scoring.

Pump to Motor Assembly

1. Apply lubricating oil to the motor shaft, seal and housing.



2. Press the seal into the housing with the ceramic side facing outward.



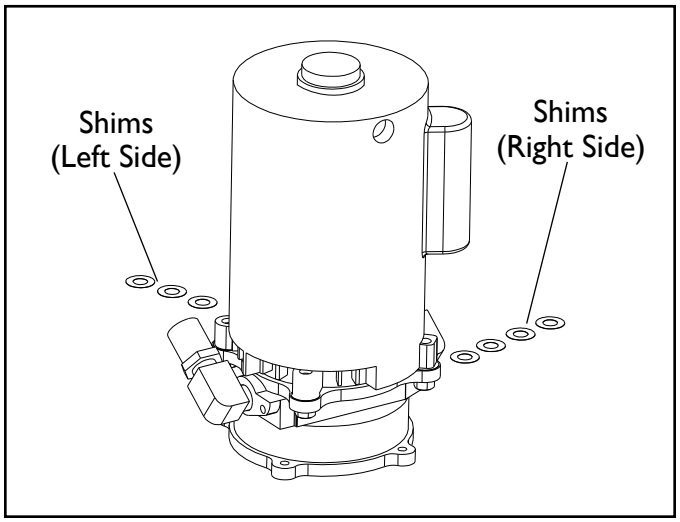
3. Carefully install the housing onto the motor shaft.
4. Install the black spring seal with the nylon side in contact with the ceramic washer.

NOTE: *Lubrication of the motor shaft will ease installation.*

5. Apply loctite to the threads of the motor shaft.
6. Screw the impeller onto the shaft with the flat side facing the motor.
7. Torque the impeller to 27 in. lbs.
8. Align the housing so that the small elbow is opposite the electrical box mounting hole in the motor.

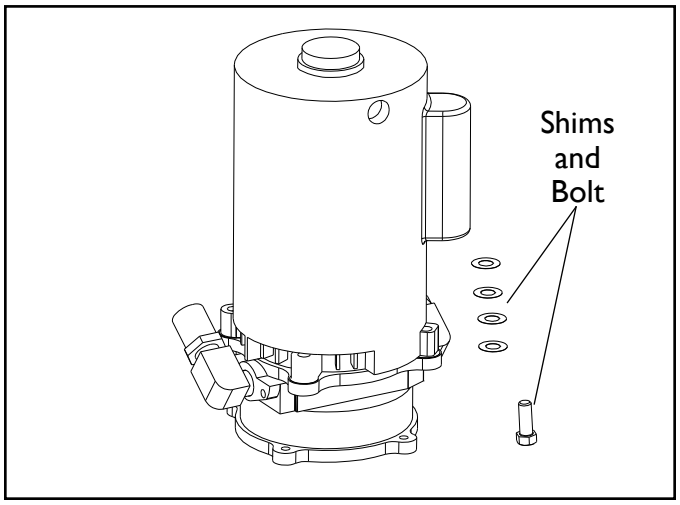
Housing/Impeller Spacing

1. To properly space the impeller to the housing, slide two or three .031" shims between the housing and the motor at one corner.



2. Slide other shims of various sizes diagonally across from the corner in Step 1, until the impeller is snug with the housing.
3. Remove and add up all the sizes of the shims used. EXAMPLE: A total of .100" is used, divide that by 2 to obtain .050". Use this amount minus an additional .005" from 1 HP pumps and .010" from 2 HP for each corner.

NOTE: *For further explanation, see Shimming Procedure.*



SHIMMING PROCEDURE

A. Insert shims between the motor and the housing at two opposite mounting legs until snug.

B. Remove and add up the total thickness of the shims from both sides.

EXAMPLE:	Left Side Shims	+	Right Side Shims
	.031		.031
	+.015		+.031
	+.015		+.005
	.061		.067

.061 + .067 = .128

C. Divide the total by 2 and subtract:
.005 for 1 HP motor
.010 for 2 HP motor

EXAMPLE: .128 ÷ 2 = .064
.064 –.005 = .059

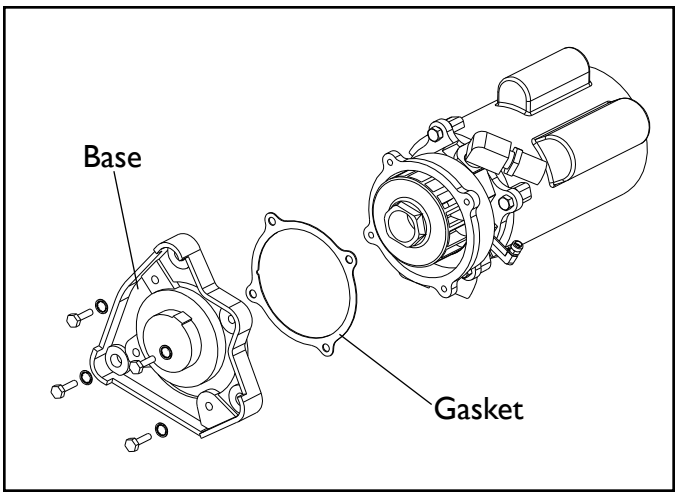
D. Use the best combination of shims for the required shim dimension.

EXAMPLE: Required Shim Dimension	Combine Shims
.059	.031
	+.015
	+.010
	+.002
	.058

E. Install a bolt and equal shim combinations at all four locations.

4. Install the bolts and required shims.

5. Tighten and check for free spin of the impeller by removing the motor from the fixture and rotating the impeller. *(For proper fit, shims may need to be added or deleted.)*



6. Install the base with the gasket by aligning the intake and discharge ports. Then tighten the bolts *(**do not** over tighten)*.

7. Set the pump upright and insert a screwdriver into the slot on top of the motor.

8. Check for free spin and smooth operation of the pump.

Vacuum Pump Operation Testing

1. To check for proper operation of the vacuum pump, connect to an electrical source, water and waste line.

2. Start the pump, then block the suction side of the pump and the vacuum relief valve. *The vacuum level should read between 20 -25 in hg. Shims may need to be added or deleted for proper vacuum reading. (Refer to the Housing/Impeller Spacing Section.)*

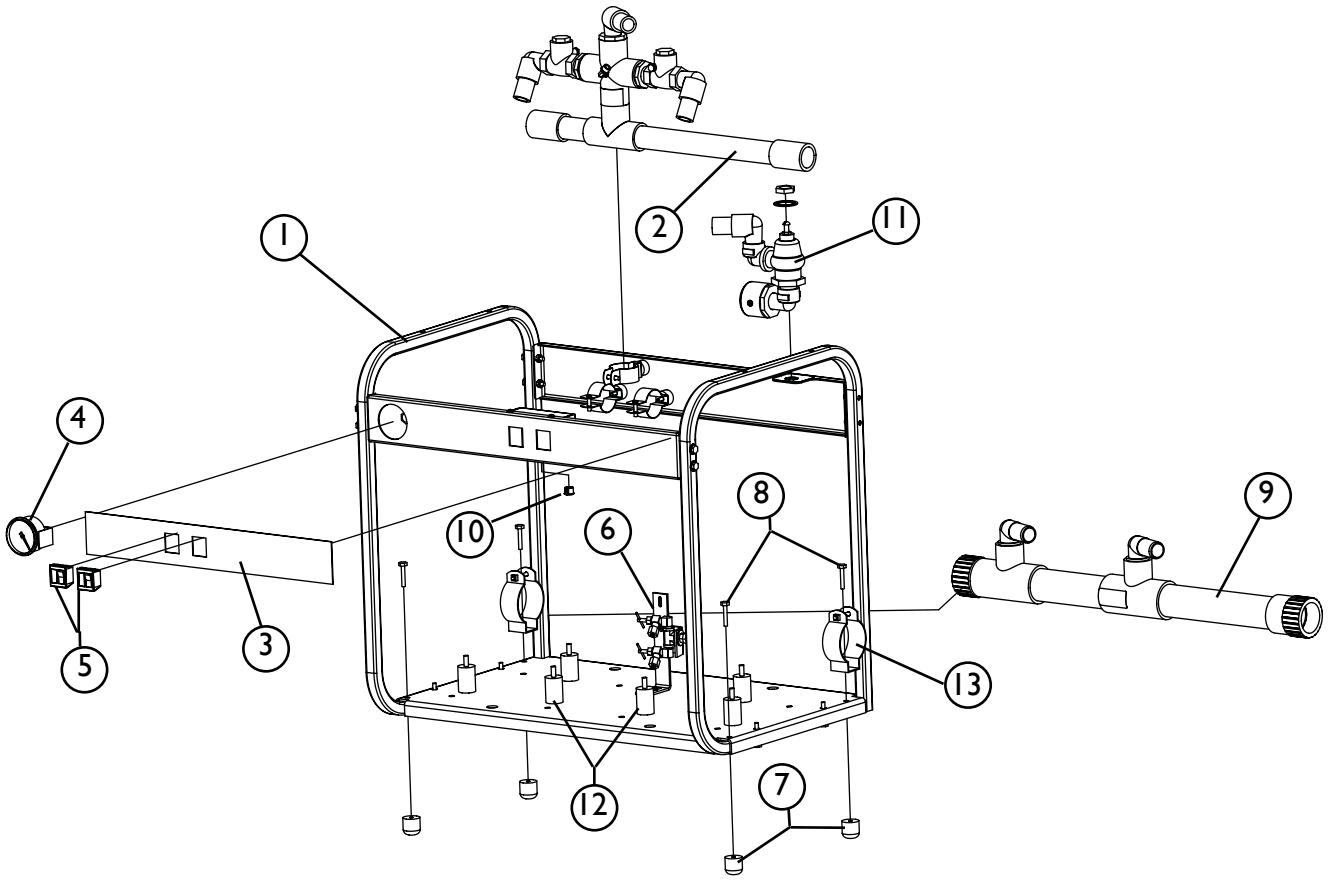
3. Operate the pump for approximately one hour continuously.

4. Check for any water leaks, electrical problems and consistent vacuum level.

Frame Assembly

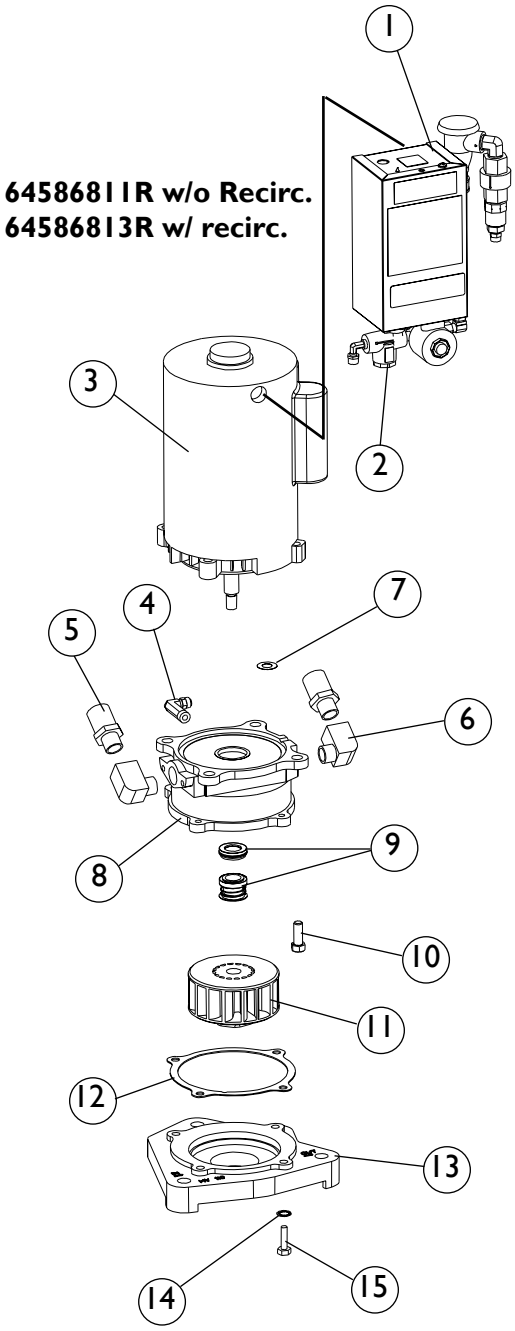
The various parts of the CustomAir Dual Wet Vacuum Pump are attached to the frame assembly. The table identifies each assembly and the drawing indicates its location.

No.	Qty.	Part No.	Description
1	1	64501452	Enclosure, complete
2	1	64501451	Intake Manifold Assembly
3	1 1		MC 201 Decal or MC 202 Decal
4	1	64568134	Vacuum Gauge
5	2	64568132	Rocker Switch
6	1	64568163	Water Manifold Assembly
7	4	64568161	Dual PVC Foot
8	6	64611027	Dual Screw, 1-1/4"
9	1	64568162	Waste Manifold Assembly
10	1	64556016	Grommet, 1/2", white
11	1	64501391	Vacuum Control Assembly
12	1	64568149	Motor Mount (pkg. of 4)
13	2	64527017	Clamp, Hanger, 2" EMT



1 HP Dual Pump Assembly

The CustomAir Dual Wet Vacuum Pump is powered by two water injected, impeller type vacuum pumps. This type of vacuum producer runs quietly and generates a high mercury pull, which is adjustable from a normal operating range of 10 to 12 inches of mercury to a high range of 18 to 20 inches of mercury for surgical applications. There are two vacuum pump sizes: the 1 HP (model MC-201 FS) and the 2 HP (model MC-202 FS, *illustrated on Page 13*). The dual pump back-up system and the choice of vacuum power ranges, make this a highly reliable and versatile evacuation system.

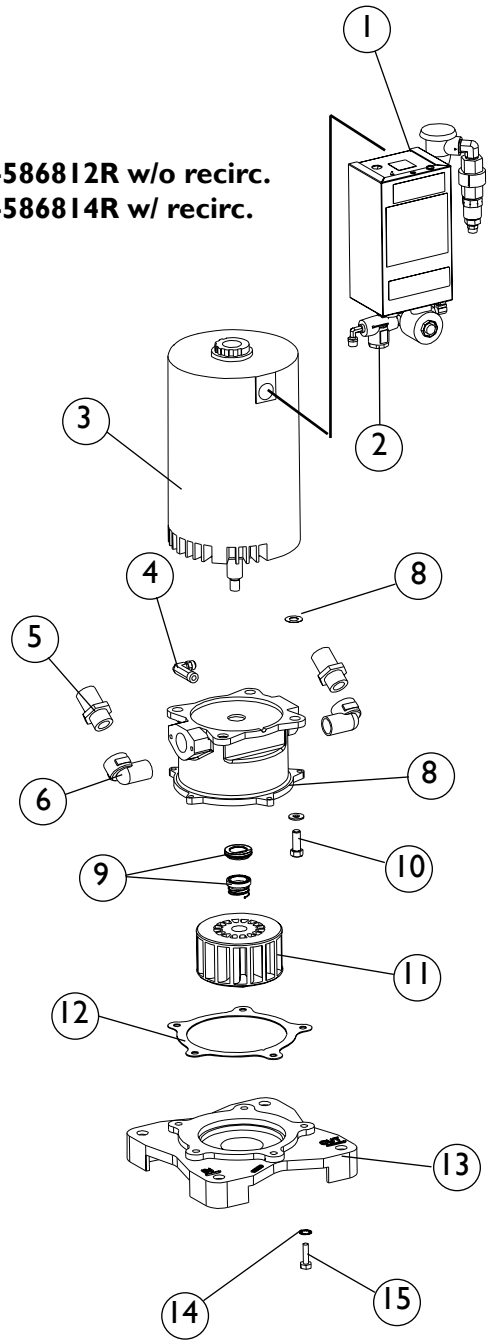


No.	Qty.	Part No.	Description
	1	SEE CHART	Dual Pump Assembly, 1 HP
1	1	64501153	Relay Unit, 230V
2	1	64568196	Water Manifold, 1/2 gallon
3	1	64575059	Motor, 1 HP, FS
4	1	64568155	Elbow, Brass, 1/4" x 1/4"
	1	64568165	Repl. Kit, 1hp Motor
5	2	64568143	Adaptor, Brass, 1" hose x 1/2" MIP
6	2	64568139	Elbow, Brass, 1/2" Street
*7	As Req.	64604001 64604002 64604003 64604004 64604005	Shim, Steel .005 Thick Shim, Steel .031 Thick Shim, Steel .015 Thick Shim, Steel .002 Thick Shim, Steel .010 Thick
*8	1	64568199	Housing, Brass, 1 HP
*9	1	64568123	Rotary Water Seal (gasket included)
*10	4	1615-028	Cap Screw, 3/8" -- 16 x 1"
*11	1	64568198	Impeller, Brass, Balanced, 1 HP
*12	1	64568127	Housing Gasket, Fiber
*13	1	64568167	Base Plate, Brass, 1 HP
*14	4	64624016	Internal Star Washer, 5/16"
*15	4	64611044	Cap Screw, 5/16" -- 18 x 1"
*7-15	1	64568125	Lower Rebuild Kit, 1 HP

NOTE: *See the Operation/Maintenance section of this manual for detailed information on hookup and care of the Dual Wet Vacuum Pump.*

2 HP Dual Pump Assembly

64586812R w/o recirc.
64586814R w/ recirc.

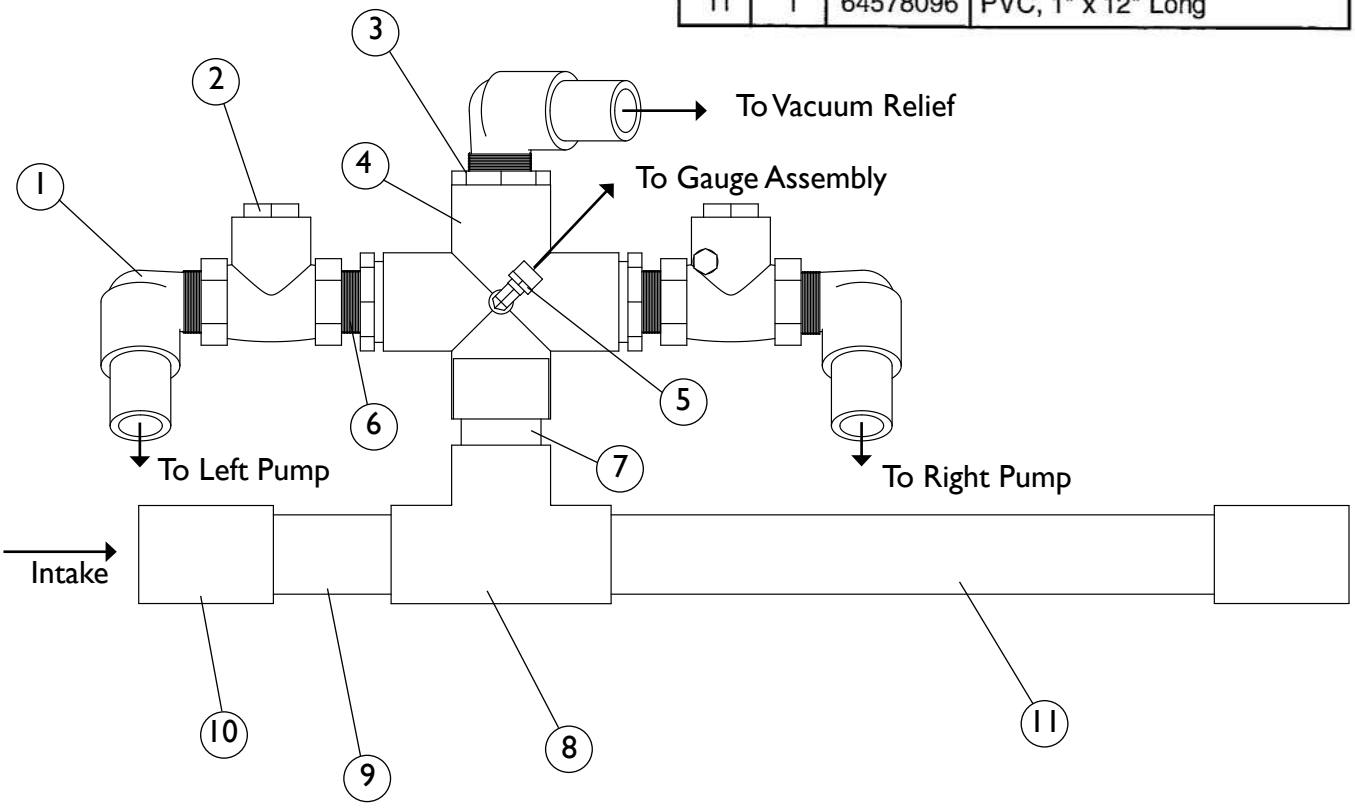


No.	Qty.	Part No.	Description
	1	SEE CHART	Dual Pump Assembly, 2 HP
1	1	64501158	Relay Unit, 230V
2	1	64568197	Water Manifold, 1 Gallon
3	1	64575060	Motor, 2 HP, FS
4	1	64568155	Elbow, Brass, 1/4" x 1/4"
	1	64568166	Rep. Kit 2hp Motor
5	2	64504087	Adaptor, Brass, 1" hose x 3/4" MIP
6	2	64568144	Elbow, Brass, 3/4" Street
*7	As Req.	64604001 64604002 64604003 64604004 64604005	Shim, Steel .005 Thick Shim, Steel .031 Thick Shim, Steel .015 Thick Shim, Steel .002 Thick Shim, Steel .010 Thick
*8	1	64568200	Housing, Brass, 2 HP
*9	1	64568124	Rotary Water Seal (gasket included
*10	4	1615-028	Cap Screw, 3/8" -- 16 x 1"
*11	1	64568189	Impeller, Brass, Balanced, 2 HP
*12	1	64568128	Housing Gasket, Fiber
*13	1	64568168	Base Plate Brass, 2 HP
*14	5	64624016	Internal Star Washer, 5/16"
*15	5	64611044	Cap Screw, 5/16" -- 18 x 1"
*7-15	1	64568126	Lower Rebuild Kit, 2 HP

Intake Manifold Assembly, Dual

The intake manifold swing-check valves provide automatic isolation for the back-up pump when it is not operating. This prevents vacuum loss through the exhaust of the standby pump. When both pumps are operating, the swing-check valves open to allow maximum air flow. The manifold is constructed of PVC and the valves are brass. Both materials are not affected by chemical disinfectants.

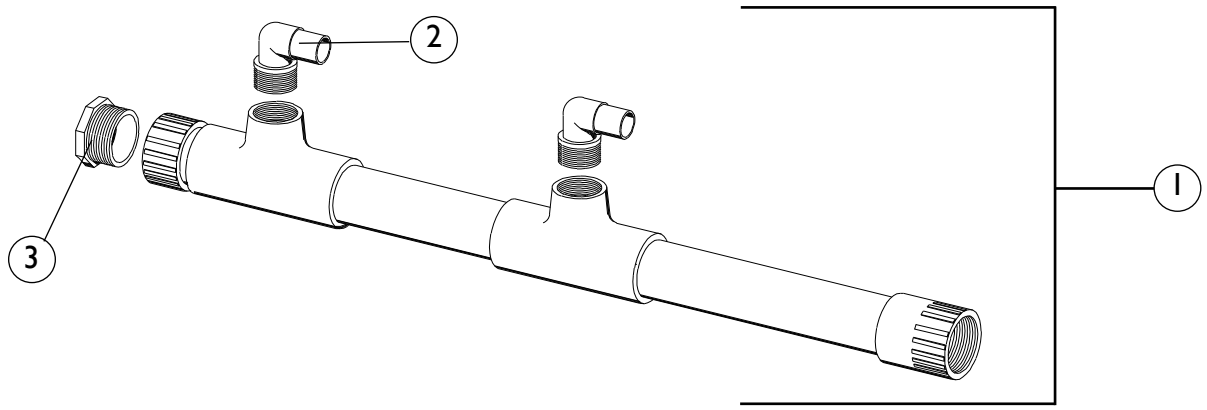
No.	Qty.	Part No.	Description
	1	64501451	Intake Manifold Assembly
1	3	64541117	Elbow, 3/4" NPT x 1" Shank
2	2	64568191 64568193	Swing Check Valve, 3/4" Swing Check Valve, 1"
3	3	64516006	Bushing, Reducer 1" Slip x 3/4" FIP
4	1	64537006	Cross, PVC 1" Slip
5	1	64541004	Elbow, Brass, 1/4" Tube x 1/8" MIP
6	3	64568142	Nipple, Brass, 3/4" Close
7	1	64578098	PVC, 1" x 2" Long
8	1	64616008	Tee, 1" Slip
9	1	64578097	PVC, 1" x 4" Long
10	2	64504029	Adaptor, PVC, 1" FIP x 1" Slip
11	1	64578096	PVC, 1" x 12" Long



Exhaust Manifold Assembly, Dual

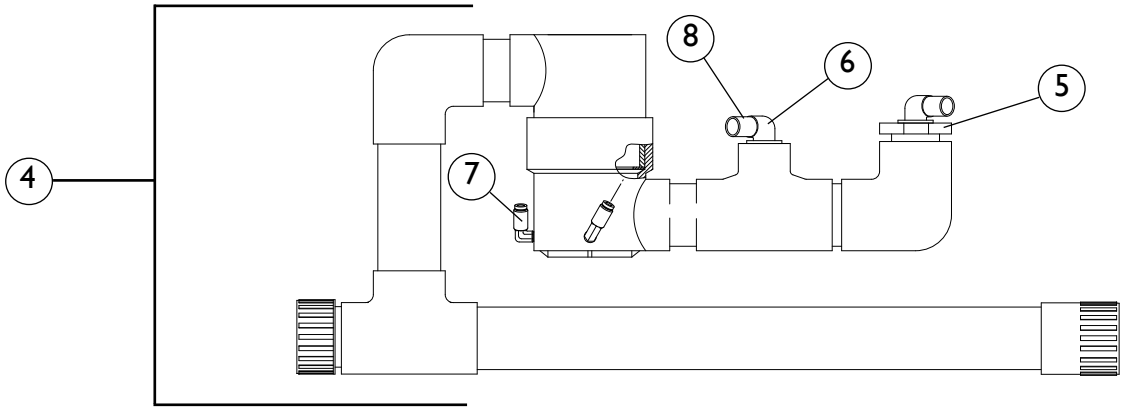
The exhaust manifold delivers liquid waste materials from both pumps to the drain line. The manifold is constructed of PVC to prevent chemical corrosion and buildup of organic and mineral wastes. The exhaust muffler connected to the drain line outside the cabinet assures quiet operation.

No.	Qty.	Part No.	Description
1	1	64568162	Std. Exhaust Manifold Assy.
2	2	64541134	Elbow, Brass, 1" MIP x 1" Shank
3	1	64584024	Plug, PVC, 1-1/2" MIP

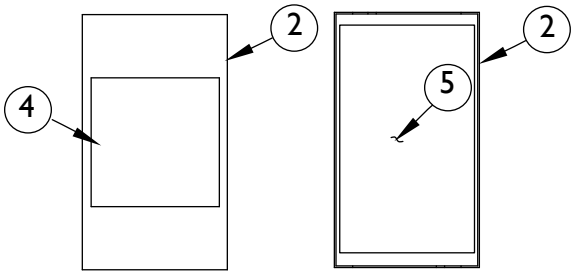


Water Recirculator Exhaust Manifold Assembly (Optional)

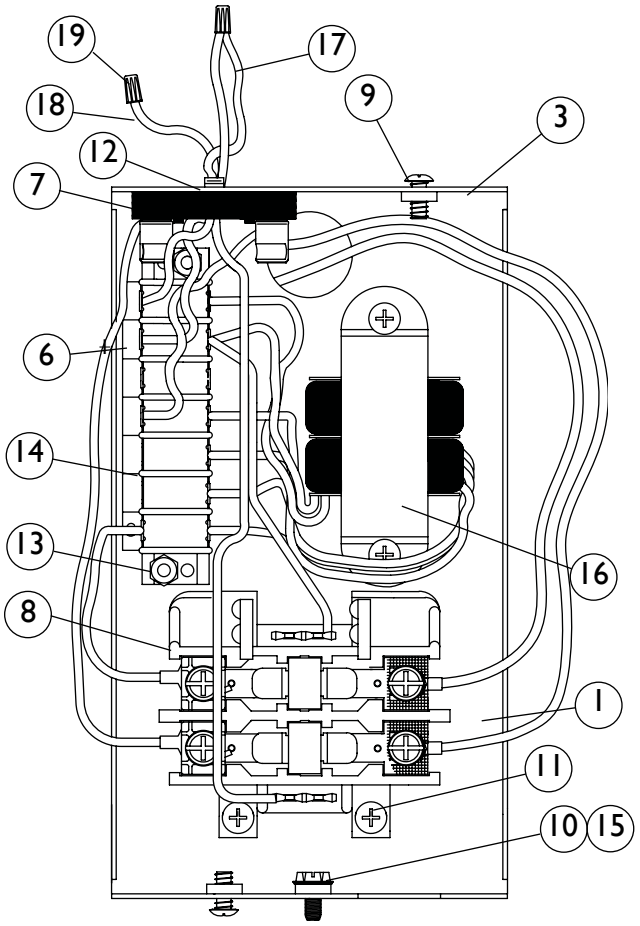
No.	Qty.	Part No.	Description
4	1	64501122	Water Recirculator Exhaust Manifold Assembly (Optional)
5	1	64516031	Bushing Reducer, 1-1/2" SLIP x 1" FIP
6	2	64541134	Elbow, Brass, 1" NPT
7	2	64541121	Elbow, 1/4" Poly x 1/8" MIP
8	2	64504121	Adaptor, 1" Hose



Electrical Box



No.	Qty.	Part No.	Description
	1	64501150	Electrical Box Assembly, 115V or 230V
1	1	64513011	Control Box Chassis
2	1	64513011B	Control Box Cover
3	1	64529027	Decal, Low, 24V
4	1	64529174	Decal, Fire/Shock Warning
5	1	64529182	Decal, D V Elec. Diagram
6	1	64529185	Decal, D V Terminal Block
7	1	64561004	Fuse Clip Holder
8	1	64568133	Relay, 30 AMP Capacity
9	2	1623-054	Screw, 10-32 x 1/2"
10	1	64611060	Screw, 10-32 Green, Ground
11	4	64611085	Screw, 8 x 1/4" Phillips
12	1	64611119	Screw, 6-32 x 5/16", Fuse Holder
13	2	64611120	Screw, 6-32, Terminal Board
14	1	64615023	Terminal Board, 7 Quik Connect
15	1	1636-026	Lock Washer, #10 Int'l star
16	1	64568195	Primary Transformer, 115/230V
17	1	64529025	Decal, Caution Low Volts
18	1	64529203	Tag, Wire Usage Warning
19	2	64626003	Wire Nut, Ideal, 71-B Gray
	1	64618068	Conduit, Black
	1	64624058	Washer, 7/8"
	2	64578001	Nipple, Chase, 1/2"
*	1	64501153	Electrical Box Assembly Kit, 115/230V (1HP)
*	1	64501158	Electrical Box Assembly Kit, 230V (2 HP)



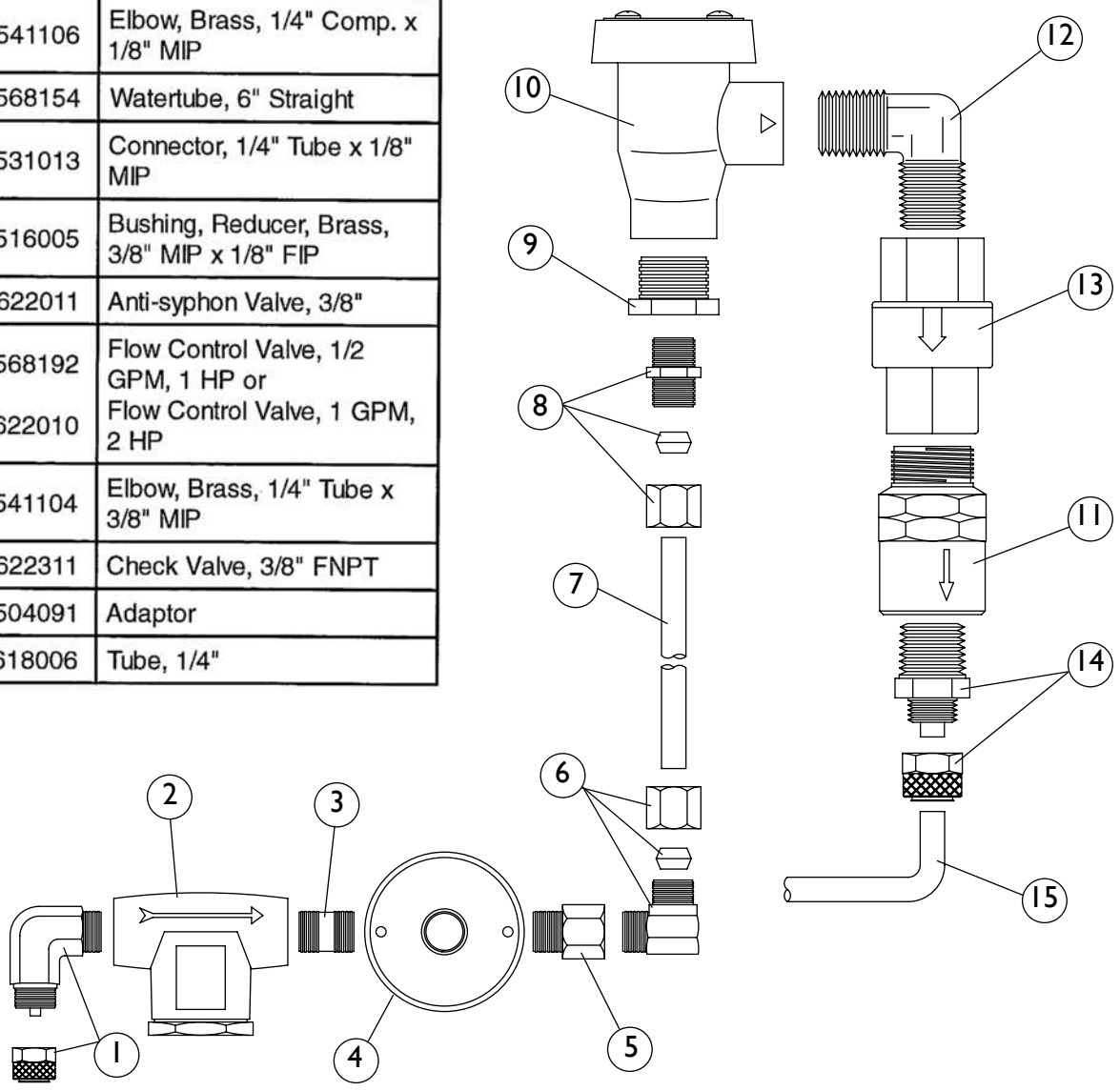
No.	Qty.	Part No.	Description
	1	64532008	Cord, 230V
	1	64529186	Decal, Fuse Replacement 3/10A, 115V or
	1	64529187	Decal, Fuse Replacement 15/100A, 230V
	1	2679-497	Decal, Ground
	1	64529125	Decal, 230V, 7.5A, 60 Hz (1 HP Dual) or
	1	64529126	Decal, 230V, 15A, 60 Hz (2 HP)
	1	64531025	Connector, Snap-in, Black
	1	64579001	Nut, Locking, 1/2"
	1	64568131	Fuse, 3/10 Amp, Slo-Blo, 115V (pkg. of 4) or
	1	64568130	Fuse, 15/100 Amp, Slo-Blo, 230V (pkg. of 4)

***NOTE:** *Electrical Box Assembly Kits: PN 64501153, 230V (1 HP) and PN 64501158, 230V (2 HP) are complete with water manifold attached.*

Water Control Assembly

No.	Qty.	Part No.	Description
	1 1	64568196 64568197	Water Control Assy., 1 HP Water Control Assy., 2 HP
1	1	64541004	Elbow, Brass, 1/4" Tube x 1/8" MIP
2	1	64568135	Water Filter, 1/8"
3	1	64578002	Nipple, Brass, 1/8" MIP
4	1	64568156	Solenoid Valve
5	1	64504072	Adapter, Brass, 1/8" MIP x 1/8" FIP
6	1	64541106	Elbow, Brass, 1/4" Comp. x 1/8" MIP
7	1	64568154	Watertube, 6" Straight
8	1	64531013	Connector, 1/4" Tube x 1/8" MIP
9	1	64516005	Bushing, Reducer, Brass, 3/8" MIP x 1/8" FIP
10	1	64622011	Anti-syphon Valve, 3/8"
11	1	64568192 64622010	Flow Control Valve, 1/2 GPM, 1 HP or Flow Control Valve, 1 GPM, 2 HP
12	1	64541104	Elbow, Brass, 1/4" Tube x 3/8" MIP
13	2	64622311	Check Valve, 3/8" FNPT
14	1	64504091	Adaptor
15	1	64618006	Tube, 1/4"

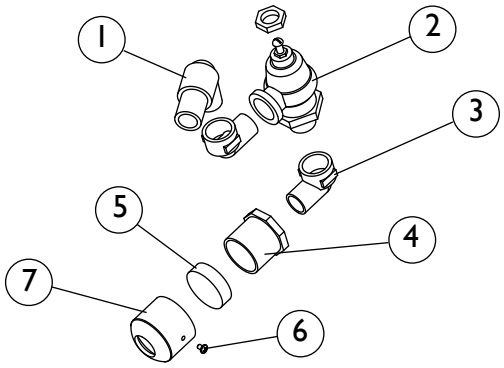
The water control system of the CustomAir Dual Wet Vacuum Pump provides the pumps with the water flow required for proper suction and supplemental cooling. Automatic and independent water control is provided for each pump. Filters protect the system from damage due to solid materials in the water supply. Flow valves control the amount of water supplied to each pump.



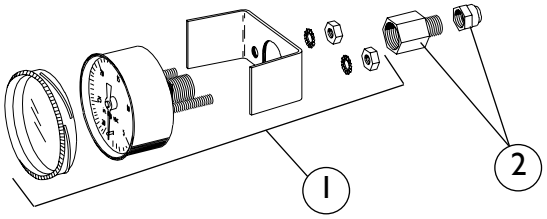
Vacuum Control Assembly

No.	Qty.	Part No.	Description
	1	64501391	Vacuum Control Assembly
1	1	64541117	Elbow, PVC, 3/4" MIP x 1" Shank
2	1	64622001	Vacuum Relief Valve
3	2	64541016	Elbow, Brass, Street 3/4"
4	1	64516008	Bushing, PVC, 1-1/4" Slip x 3/4" FIP
5	1	64568145	Filter Element, Vacuum Relief Valve
6	1	64611085	Screw, 8 x 1/4" Phillips
7	1	64521009	Cap, PVC, 1-1/4"

The vacuum control assembly is attached to the central section of the front control panel. The valve in this assembly provides automatic regulation of the vacuum flow in the system. The vacuum level can be adjusted for different system requirements. The vacuum gauge is connected to a fitting on this assembly.



Vacuum Gauge and Adapter

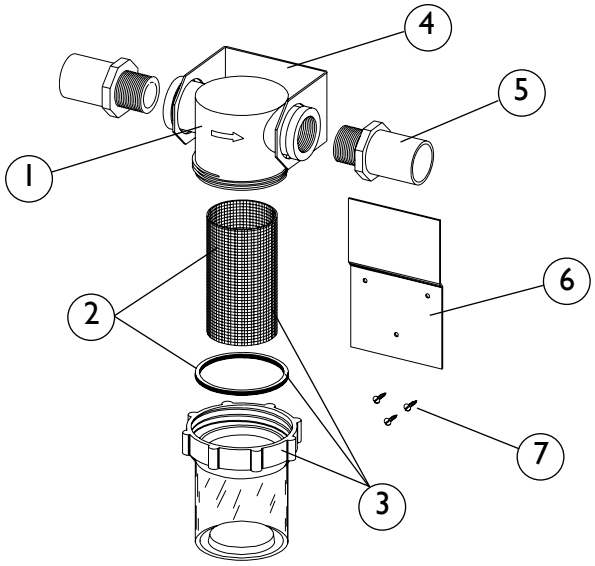


No.	Qty.	Part No.	Description
1	1	64568134	Vacuum Gauge Assembly
2*	1	64531008	Adapter, 1/4" FIP x 1/4" Poly

NOTE: **Not included in assembly.*

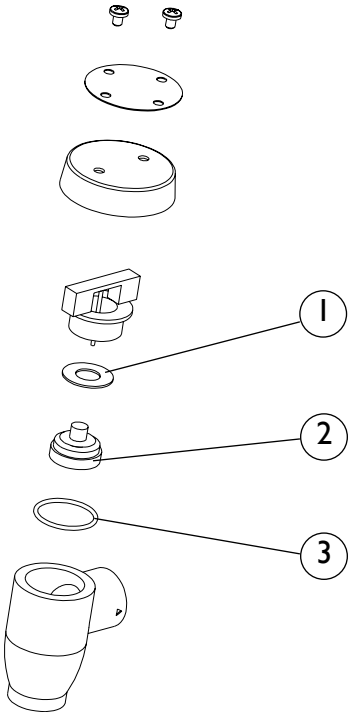
In-Line Filter Assembly, 1"

No.	Qty.	Part No.	Description
	1	64501940	In-Line Filter Assembly, 1"
1	1	64509017	In-Line Filter Body, 1"
2	1	64568121	Screen, 1", 20 Mesh, 2-1/4" D x 4-1/4" L, & Gasket
3	1	64568122	Screen, 1", 20 Mesh, 2-1/4" D x 4-1/4" L, Gasket & Bowl, 1" In-Line Filter, Clear
4	1	64514041	Bracket, 1" In-Line Filter, older
5	2 2	64568153 64504103	Adapter, PVC 1" MIP x 1-1/2" Shank or Adapter, PVC 1" MIP x 1" Shank
6	1	64514042	Bracket, In-Line Filter Wall Mount
7	3	64611007	Screw, 10 x 1/2" Pan Slot



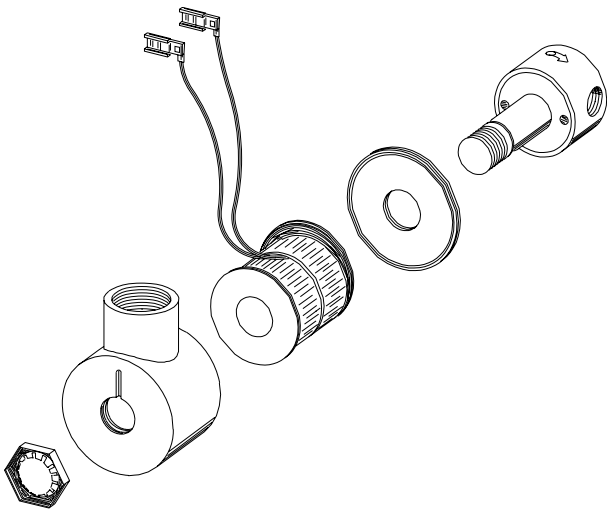
Anti-Siphon Valve Assembly

No.	Qty.	Part No.	Description
	1	64622011	Anti-Siphon Valve Assembly
1,2,3	1	64568016A	Anti-Siphon Repair Kit



Water Solenoid Valve Assembly

No.	Qty.	Part No.	Description
	1	64568156	Water Solenoid Valve Assembly



DentalEZ Group

CustomAir Division

Dual Wet Vacuum Pump

The DentalEZ Group and its employees are proud of the products we provide to the dental community. We stand behind these products with a warranty against defects in material and workmanship as provided below and have our own in-house repair facility to service our products.

In the event that you experience difficulty with the application or operation of any of our products, please contact our customer service department at our expense at (866) DTE-INFO.

If we cannot resolve the issue by telephone, we will arrange for a representative to contact you or suggest that the product be returned to our factory for inspection.

If product return or repair is required, we will provide you with a **Return Authorization** number and shipping instructions to return the product to the proper facility. If the product is under warranty, we will ask you to provide proof of purchase, such as a copy of your invoice. Please be sure to include the **Return Authorization** number on the package you are returning. **Products returned without a Return Authorization number cannot be repaired**.

Freight costs for product returns are the responsibility of the customer. Products under warranty will be repaired or replaced, at our sole discretion, and returned at our expense. Products outside the warranty limits will be repaired and returned with costs invoiced to the customer. We are not responsible for shipping damages. We will, however, help you file a claim with the freight carrier. Written repair estimates are available.

DentalEZ warrants the Dual Wet Vacuum Pump to be free of defects in material and workmanship, under normal usage, for a period of two (2) years from date of installation.*****

Please note the following additional terms of our warranty and return policy:

- Warranties cover manufacturing defects only and do not cover defects resulting from abuse, improper handling, cleaning, care or maintenance, normal wear and tear or non-observance of operating, maintenance or installation instructions. **Failure to use authorized parts or an authorized repair facility voids this warranty**.
- **Liability is limited to repair or replacement of the defective product at our sole discretion**. **All other liabilities**, **in particular liability for damages**, **including, without limitation**, **consequential or incidental damages are excluded**.
- THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NO EMPLOYEE, REPRESENTATIVE OR DEALER IS AUTHORIZED TO CHANGE THIS WARRANTY IN ANY WAY OR TO GRANT ANY OTHER WARRANTY.

WARRANTY REPAIRS: Parts repaired or replaced on a product that is in warranty will be warranted for the duration of that product's original warranty.

NON-WARRANTY REPAIRS: The warranty on parts either repaired or replaced on an out-of-warranty product will cover the repaired part only and will be for the time frame of a new parts warranty period.

PRODUCT RETURN: Opened products or product returns more than a year old cannot be returned for credit. There will be a 15% ($25.00 minimum) restocking charge on all items authorized for return.

*****Provided conditions defined in the instruction manual are met.

EMC Info

The EUT is suitable for use in the specified electromagnetic environment. The customer and/or user of the EUT should ensure that it is used in an electromagnetic environment as described below.

Medical electrical equipment needs special precautions regarding EMC and needs to be installed and put into service according to the EMC information provided in the ACCOMPANYING DOCUMENTS.

Portable and mobile RF communications equipment can affect MEDICAL ELECTRICAL EQUIPMENT.

Include a list of all cables and maximum lengths of cables (if applicable), transducers and other ACCESSORIES with which the manufacturer of the EQUIPMENT or SYSTEM claims compliance with the requirements of 5.2.2.1 a) and 5.2.2.1 b). ACCESSORIES that do not affect compliance with the requirements of these subclauses need not be listed. ACCESSORIES, transducers and cables may be specified either generically (e.g. shielded serial cable, load impedance) or specifically (e.g. by manufacturer and model or part number).

Use of accessories, sensors, and cables other than those specified may result in increased emission and/or decreased immunity of the EUT.

The EUT should not be used adjacent to, or stacked with other equipment. If adjacent or stacked use is necessary, the EUT should be observed to verify normal operation in the configuration in which it is used.

There are minimum amplitudes for the EUT to measure physiological signals. Operation of the equipment below the minimum amplitudes may cause inaccurate results.

Portable and mobile RF communications equipment can affect MEDICAL ELECTRICAL EQUIPMENT.

GUIDANCE AND MANUFACTURER'S DECLARATION –ELECTROMAGNETIC EMISSIONS

The EUT is intended for use in the electromagnetic environment specified below. The customer or the user of the EUT should assure that it is used in such an environment.

Emissions test	Compliance	Electromagnetic environment – guidance
RF emissions CISPR 11	Group 1	The EUT uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR 11	Class A	The EUT is suitable for use in all establishments other than domestic and those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.
Harmonic emissions IEC 61000-3-2	Class A	
Voltage fluctuations / flicker emissions IEC 61000-3-3	Complies	

Recommended separation distances between portable and mobile RF communications equipment and the EUT

The EUT is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or the user of the EUT can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the EUT as recommended below, according to the maximum output power of the communications equipment.

Rated maximum output power of transmitter W	Separation distance according to frequency of transmitter m		
	150 kHz to 80 MHz	80 MHz to 800 MHz	800 MHz to 2,5 GHz
	$d = 1.2\sqrt{P}$	$d = 1.2\sqrt{P}$	$d = 2.3\sqrt{P}$
0,01	0.12	0.12	0.23
0,1	0.38	0.38	0.73
1	1.20	1.20	2.30
10	3.79	3.79	7.27
100	12.00	12.00	23.00

For transmitters rated at a maximum output power not listed above, the recommended separation distance d in metres (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.

NOTE 1 At 80 MHz and 800 MHz, the separation distance for the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

EMC Info

GUIDANCE AND MANUFACTURER'S DECLARATION – ELECTROMAGNETIC IMMUNITY

The EUT is intended for use in the electromagnetic environment specified below. The customer or the user of the EUT should assure that it is used in such an environment.

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment – guidance
Electrostatic discharge (ESD) IEC 61000-4-2	±6 kV contact ±8 kV air	Not Applicable Not Applicable	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30 %.
Electrical fast transient/burst IEC 61000-4-4	±2 kV for power supply lines ±1 kV for input/output lines	Not Applicable Not Applicable	Mains power quality should be that of a typical commercial or hospital environment.
Surge IEC 61000-4-5	±1 kV differential mode ±2 kV common mode	Not Applicable Not Applicable	Mains power quality should be that of a typical commercial or hospital environment.
Voltage dips, short interruptions and voltage variations on power supply input lines IEC 61000-4-11	<5 % UT (>95 % dip in UT) for 0,5 cycle 40 % UT (60 % dip in UT) for 5 cycles 70 % UT (30 % dip in UT) for 25 cycles <5 % UT (>95 % dip in UT) for 5 sec	Not Applicable Not Applicable Not Applicable Not Applicable	Mains power quality should be that of a typical commercial or hospital environment. If the user of the EUT requires continued operation during power mains interruptions, it is recommended that the EUT be powered from an uninterruptible power supply or a battery.
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	3 A / m	Not Applicable	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment.

NOTE U_T is the a.c. mains voltage prior to application of the test level.

GUIDANCE AND MANUFACTURER'S DECLARATION – ELECTROMAGNETIC IMMUNITY

The EUT is intended for use in the electromagnetic environment specified below. The customer or the user of the EUT should assure that it is used in such an environment. .

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment – guidance
Conducted RF IEC 61000-4-6 Radiated RF IEC 61000-4-3	3 Vrms 150 kHz to 80 MHz 3 V/m 80 MHz to 2,5 GHz	3 Vrms 3 V/m	Portable and mobile RF communications equipment should be used no closer to any part of the [ME EQUIPMENT or ME SYSTEM], including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter. **Recommended separation distance** $d = 1.2\sqrt{P}$ $d = 1.2\sqrt{P}$ 80 MHz to 800 MHz $d = 2.3\sqrt{P}$ 800 MHz to 2,5 GHz where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and d is the recommended separation distance in metres (m). Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey, [a] should be less than the compliance level in each frequency range. [b] Interference may occur in the vicinity of equipment marked with the following symbol:

NOTE 1 At 80 MHz and 800 MHz, the higher frequency range applies.
NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

a Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the EUT is used exceeds the applicable RF compliance level above, the EUT should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as re-orienting or relocating the EUT.

b Over the frequency range 150 kHz to 80 MHz, field strengths should be less than 3 V/m.

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